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Kansas Department of Health and Environment

**Draft
Corrective Action Decision**



**FORMER FARMLAND INDUSTRIES
NITROGEN PLANT SITE
1608 North 1400 Road
Lawrence, Kansas**

September 2009

Bureau of Environmental Remediation

TABLE OF CONTENTS

1.0 PURPOSE OF DRAFT CORRECTIVE ACTION DECISION.....	2
2.0 SITE BACKGROUND	3
2.1 SITE LOCATION.....	3
2.2 PHYSICAL SETTING	3
2.3 SITE HISTORY	4
3.0 SUMMARY OF THE SITE CHARACTERIZATION.....	6
3.1 SITE CHARACTERIZATION	6
3.1.1 Site Characterization Activities.....	6
3.1.2 Site Characterization Results	6
3.2 SUPPLEMENTAL INVESTIGATIONS.....	11
4.0 SUMMARY OF INTERIM REMEDIAL MEASURES.....	12
4.1 AREA A.....	12
4.1.1 Central Ponds	12
4.1.2 UAN AST/Former Concentrate Ponds Area.....	12
4.2 AREA B.....	13
4.2.1 East Lime Sludge Pond and West Lime Sludge Pond De-Watering.....	13
4.2.2 Overflow Pond Sediment Removal	13
4.2.3 West Pond Sediment Removal and Piping Modifications	14
4.2.4 Krehbiel Pond.....	15
4.3 AREA D.....	15
4.3.1 Catalyst Landfill Excavation.....	15
4.3.2 Area D – Spill Pond and Oil Pond.....	15
4.3.3 Chrome Reduction System (CRS).....	16
4.4 SUMMARY OF OTHER INTERIM MEASURES IMPLEMENTED.....	16
5.0 SUMMARY OF SITE RISKS	18
5.1 CONTAMINANTS OF CONCERN.....	18
5.2 TOXICITY ASSESSMENT.....	19
5.3.1 Groundwater Pathway.....	20
5.3.2 Soil and Sediment Pathway.....	21
5.3.3 Surface and Storm Water Pathways	22
5.4 CLEANUP GOALS.....	22
5.4.1 Groundwater Cleanup Goals	22
5.4.2 Soil and Sediment Cleanup Goals	22
5.4.3 Surface and Storm Water Cleanup Goals	23
5.5 REMEDIAL ACTION OBJECTIVES.....	23
6.0 SUMMARY OF REMEDIAL ALTERNATIVES AND THE PREFERRED REMEDIAL ALTERNATIVE.....	25
6.1 PRIMARY REMEDIAL ACTIONS	26
6.1.1 Enhancement of the Groundwater Monitoring Network	26
6.1.2 Land Application Program.....	28
6.1.3 Land Use Restrictions	28

6.1.4 CRS Unit Monitoring and Closure	33
6.2 REDEVELOPMENT ACTIONS – SURFACE WATER MANAGEMENT	33
6.2.1 Storm Water Management and NPDES Permit Monitoring Program.....	33
6.2.2 Surface Water Management Infrastructure	34
6.3 SECONDARY REMEDIAL ACTIONS.....	36
6.3.1 Area A – UAN Storage Area (Sandstone Hill) Soils.....	36
6.3.2 Central Ponds Soils.....	37
6.3.3 Dam Pond Sediments.....	38
6.3.4 Krehbiel and West Ponds.....	38
6.3.5 Area B Ponds.....	39
6.3.6 Area A Soils	40
6.3.7 Area D Soils	40
6.3.8 Production Well Plugging	40
7.0 SUMMARY	41
8.0 COMMUNITY INVOLVEMENT.....	42

FIGURES

Figure 1	Site Location Map
Figure 2	Property Boundary Map
Figure 3	Remedial Management Areas

LIST OF ACRONYMNS

ACM	Asbestos-Containing Materials
AR	Administrative Record
AST	Aboveground Storage Tank
BGS	Below Ground Surface
CAD	Corrective Action Decision
CAP	Corrective Action Plan
CAS	Corrective Action Study
CI	Comprehensive Investigation
COC	Contaminant of Concern
CRS	Chrome Reduction System
DRO	Diesel Range Organics
EPA	United States Environmental Protection Agency
GRO	Gasoline Range Organics
IRIS	Integrated Risk Information System
KDHE	Kansas Department of Health and Environment
LUR	Land Use Restriction
MCL	Maximum Contaminant Level
mg/kg	milligram per kilogram
mg/L	milligram per Liter
MSL	Mean Sea Level
NPDES	National Pollutant Discharge Elimination System
PCB	Polychlorinated Biphenyls
PRG	Preliminary Remediation Goals
RAP	Remedial Action Plan
RCRA	Resource Conservation and Recovery Act
RFA	RCRA Facility Assessment
RSK	Risk-Based Standard for Kansas
SMP	Storm Water Management Plan
TKN	Total Kjeldahl Nitrogen
TPH	Total Petroleum Hydrocarbons
UAN	Urea Ammonium Nitrate
VOC	Volatile Organic Compound

1.0 PURPOSE OF DRAFT CORRECTIVE ACTION DECISION

The primary purposes of the draft CAD are to: 1) summarize information from the key site documents including the Site Characterization Report dated February 1, 2006, and the Remedial Action Plan Report (RAP) dated May 22, 2009; 2) briefly describe the alternatives for site remediation detailed in the RAP; and 3) provide an opportunity for public comment on the Kansas Department of Health and Environment's (KDHE's) preferred remedial alternative. To allow public comment a public hearing will be held on November 9, 2009; the public may also submit written comments to KDHE during the public comment period (October 26 to November 25, 2009).

KDHE will select a final remedy for the Site after reviewing and considering all information submitted during the 30-day public comment period. KDHE may modify the preferred alternative based on new information or public comments; therefore, the public is encouraged to review and comment on the preferred remedy presented in this draft CAD. Section 7.0 provides more information on the procedures for providing comments on the draft CAD.

Shaw Environmental, Inc., the consultant for the Former Farmland Industries Nitrogen Plant, prepared key documents for the Site, including the RAP. Work performed during the Site Characterization and RAP process followed the terms outlined in a Consent Agreement between FI Kansas Remediation Trust and KDHE. The public is encouraged to review and comment on the technical information presented in the Site Characterization Report, RAP, and other documents contained in the Administrative Record file (AR file). The AR file includes all pertinent documents and site information which form the basis and rationale for selection of the remedial alternative. KDHE encourages the public to review the AR file, available for public review and copying during normal business hours at the following locations:

Kansas Department of Health and Environment
Bureau of Environmental Remediation
1000 SW Jackson, Suite 410
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Lawrence Public Library
707 Vermont Street
Lawrence, Kansas 66044
(785) 843-3833

2.0 SITE BACKGROUND

2.1 SITE LOCATION

The Former Farmland Industries Nitrogen Plant Site (Site) is located at 1608 North 1400 Road in Lawrence, Kansas in Douglas County as shown in Figure 1. The Site extends into Sections 4 and 5 of Township 13 South, Range 20 East. Covering an area of 467 acres in size, the Site extends approximately 1.9 miles from north to south and varies in width from 0.7 to 1.1 miles from west to east. The approximate boundaries of the Site are illustrated in Figure 1. The Site is bounded on the north by 15th Street and the Burlington Northern Santa Fe Railroad. The remaining Site property lines border undeveloped and developed industrial property on the east, mixed commercial and residential areas on the west, and State Highway K-10 on the south. The land use within the Site is zoned for commercial and industrial use.

2.2 PHYSICAL SETTING

The Site lies near the boundary of the Dissected Till Plain and the Osage Plain sections of the Central Lowlands physiographic province. The major topographic features near the Site are the east-trending Kansas River Valley and a series of north-south oriented upland cuestas formed by differential erosion of the bedrock. Surface water drainage from the plant is toward the Kansas River. Relief at the Site is dominated by a sandstone bluff overlooking the Kansas River Valley. The average elevation of the Kansas River Valley is approximately 817 feet above mean sea level (MSL), while the top of the bluff within the Site rises to just over 900 feet above MSL.

Bedrock occurs in outcrops and varies at depths of up to 56 feet below ground surface (bgs) near the northern edge of the Site. Outcropping bedrock at the Site consists of the Pennsylvanian-Age Stranger Formation of the Douglas Group. Deeper bedrock layers encountered in wells and borings at the Site include the Weston Shale and members of the Stanton Limestone.

Three general water-bearing layers have been identified on the Site:

- 1) Silty clay and overburden unit – This unit consists primarily of silty clays and clays (including fill and native soil). The silty clay unit refers to shallow saturated soils in the area of the process ponds and north into the Kansas River floodplain. The overburden unit refers to discontinuous areas of saturated sediments overlying bedrock at some locations on the Site. The silty clay and overburden units are believed to be unconfined.
- 2) Deep alluvial aquifer (Kansas River alluvium) – This unit consists of sandy clays, sands, and gravel. The alluvial aquifer may be semi-confined where it is overlain by the silty clay unit but is otherwise unconfined. The alluvial aquifer (Kansas River alluvium) is present in the area north of the northeast ponds and along the north side of the Sandstone Hill. It increases in thickness northward into the Kansas River floodplain. Groundwater flow in the alluvial aquifer is generally toward the northeast.
- 3) Bedrock unit – This unit consists of sandstone, limestone, and shale. The bedrock unit may be either confined or unconfined depending on the overlying unconsolidated material. Clay and shale aquitard units are present within the water-bearing units and are

the source of surface seeps observed at the Site. The bedrock unit underlies the unconsolidated aquifers. Overburden thickness ranges from 0 feet in several locations to 56 feet at the north end of the Site. The uppermost rock unit appears to be the Vinland Shale member of the Stranger Formation, and wells have penetrated as deep as what is believed to be the Eudora Shale member of the Stanton Limestone.

2.3 SITE HISTORY

The former Farmland Industries Nitrogen Manufacturing Plant in Lawrence, Kansas, began operations in 1954, producing a wide range of nitrogen-based fertilizers. The plant was expanded and updated during its history to provide a variety of fertilizer products, including anhydrous ammonia, nitric acid, granular urea, ammonium nitrate, and urea ammonium nitrate (UAN) solution. The production areas at the plant consisted of a wide variety of structures and buildings where diverse support and ancillary functions were operating, including but not limited to boilers, wastewater treatment, waste disposal units, and facility maintenance. All operations ceased at the facility in 2001 because of the economic downturn of the fertilizer market, rising energy costs, and the eventual bankruptcy of Farmland Industries in 2002.

In 2004 following approval of Farmland Industries' Plan of Reorganization by the Bankruptcy Court and concurrence from KDHE, the FI Kansas Remediation Trust (Trust) was formed and funded with approximately \$7.0 million (initial remediation fund) to address the remaining environmental impairments at the Site. In 2006 the Trust was funded with approximately \$7.8 million (initial administrative fund) to facilitate the sale and manage the administrative activities of the Site.

The Trust, through SELS Administrative Services, LLC as Trustee, manages the environmental and administrative functions of the Site. The Trust retained Shaw Environmental and Infrastructure, Inc. (Shaw), to help manage the mandated compliance and cleanup of the Site in close cooperation with and under the supervision of KDHE and the United States Environmental Protection Agency (EPA). KDHE is the primary beneficiary for the Trust.

The Site has undergone several episodes of environmental investigation since the 1970's. Early investigations focused on groundwater and soil impacts related to the ponds, located in the northern portion of the Site, and storm water runoff from process areas. Preliminary remedial actions in the form of groundwater interception trenches around the northern storm water and wastewater ponds were implemented in the late 1970's. In the 1980's, the Chrome Reduction System (CRS) surface impoundment at the Site was identified as a hazardous waste management unit subject to regulation under the Resource Conservation and Recovery Act (RCRA). This system was taken out of service, and contaminated soil was removed in 1987. This portion of the Site has been undergoing groundwater cleanup under a KDHE permit since that time.

A RCRA Facility Assessment (RFA) was completed in September 1990 and identified specific areas where waste had been managed and releases of contaminants to the environment may have occurred. Farmland and KDHE entered into a Consent Agreement (Consent Order Case No. 92-E-27) on January 27, 1993, to conduct a Comprehensive Investigation/Corrective Action Study (CI/CAS). This investigation was completed with the submittal of the CI report in January 1994

and a supplemental report in October 1994. In 1997 a Corrective Action Plan (CAP) was approved by KDHE with a request that Farmland Industries install a French Drain system and recovery wells in the northern part of the Site, including reusing/recycling contaminated groundwater in plant processes. The CAP was developed with the understanding that the facility was an operating facility and the goal was to prevent environmental contamination from migrating off the Site. After termination of plant operations in 2001, the recycle/reuse assumptions were no longer applicable, and KDHE requested that the Trust perform additional investigations and develop a modified remedy. Quarterly groundwater monitoring activities and Performance Evaluation Reports with summaries of the nitrate and ammonia recovery systems have been submitted to KDHE since 1998.

Following the bankruptcy of Farmland Industries and establishment of the FI Kansas Remediation Trust, an evaluation of the existing conditions was made and a strategy was developed for advancing the Site toward remediation and redevelopment since the property was no longer used for manufacture of fertilizer. A Strategy Document submitted to KDHE in November 2004 became the basis for future site characterization and remedial action work.

In 2005 a comprehensive Site Characterization was conducted in which environmental data was collected to identify the lateral and vertical extent of contaminants identified in the 1990 RFA report. Supplemental investigations were conducted in March 2006, August through October 2007, and October 2008.

Following the comprehensive Site Characterization and completion of several interim remedial measures, KDHE authorized the Trust to proceed with preparation of the RAP. The RAP includes a summary of investigations and remediation-related activity previously carried out at the Site, identifies environmental issues that require further action, evaluates remedial alternatives, identifies priorities, proposes remedial actions, and provides cost estimates to implement the proposed remedies.

The goal for this Site is to remediate the property to a condition that will allow its anticipated future use as an industrial/commercial property and will prevent unacceptable human exposure to residual site contamination under that use scenario. The elements of the proposed remedy are listed in prioritized manner due to the current uncertainties surrounding future ownership, use, and configuration of the redeveloped property.

3.0 SUMMARY OF THE SITE CHARACTERIZATION

3.1 SITE CHARACTERIZATION

3.1.1 Site Characterization Activities

Shaw was retained by the Trust to perform a Site Characterization in 2005. The purpose of the site characterization activity was to collect sufficient data to determine the potential contribution of environmental impacts to surface water and groundwater quality, to evaluate potential human health impacts, and to identify the horizontal and vertical extent of the contamination at the property. A major focus of the site characterization was identification of surface and subsurface soil source areas that may be contributing to contamination to surface water and/or groundwater.

In support of the objectives, the Site was divided into six remedial management units based on former use and/or natural boundaries. These areas are as follows and as further described below:

- Area A: UAN Storage Area (Sandstone Hill)
- Area B: Northern Ponds
- Area C: Northwest Site Area
- Area D: Operations Area
- Area E: Southwest Site Area
- Area F: Southeast Site Area

The boundaries of the remedial management areas are shown in Figure 3.

The work plan for the Site Characterization effort was approved by KDHE in February 2005. The field activities conducted at the Site consisted of the following:

- Over 1,200 samples were collected from 404 sample locations;
- 838 soils, 184 sediment, and 68 groundwater samples were analyzed for nitrate plus nitrite and ammonia as nitrogen;
- 153 sediment samples were analyzed for Total Kjeldahl Nitrogen (TKN);
- 82 soils, 165 sediment, and 15 groundwater samples were analyzed for RCRA metals (arsenic, barium, cadmium, chromium, lead, mercury, selenium, and silver);
- 54 sediment samples were analyzed for hexavalent chromium;
- 33 soil and 3 sediment samples were analyzed for Total Petroleum Hydrocarbons (TPH);
- 22 soil and 19 sediment samples were analyzed for Volatile Organic Compounds (VOCs); and
- 4 soil samples were analyzed for Polychlorinated Biphenyls (PCBs).

3.1.2 Site Characterization Results

Results of the Site Characterization investigation are discussed by area, and contaminants detected at concentrations above KDHE's site cleanup goals are identified for each area.

Area A: UAN Storage Area (Sandstone Hill)

Area A is comprised of what formerly had been designated as the UAN Storage and Concentrate Ponds Area (Sandstone Hill), Ammonium Nitrate Processing Area, Nitrate Bulk Warehouse, and

included the UAN and the ammonium nitrate plants and associated support structures and buildings. This area comprises approximately 78 acres and lies in the topographically highest area in the north central portion of the Site and includes Sandstone Hill. Area A is divided into five sub-areas of interest:

- 1) UAN Aboveground Storage Tank (AST)/Former Concentrate Ponds Area – The UAN AST Area encompasses approximately 11.7 acres and consists of a six-million-gallon capacity AST (#6) and a two-million-capacity AST (#5) that were constructed in the area of the former concentrate ponds (UAN Lagoon Area). The former concentrate ponds were filled and graded in 1988. The ASTs are currently used to hold the water from the Rundown Pond, West Pond, and a portion of the groundwater from the interception trenches in the northwest area of the Site before being pumped out to agricultural fields located north of the Site. The majority of the total nitrogen in the surface soil in this area ranged from 100 milligrams per kilogram (mg/kg) to over 1,000 mg/kg, with concentrations increasing with depth. The highest concentrations were detected immediately west of AST #6 (formerly UAN storage tank) and ranged up to 6,750 mg/kg.
- 2) Central Ponds – The Central Ponds encompass approximately 0.5 acres along the southern boundary of Area A. The Central Ponds were designed to control surface water flow from the south side of Sandstone Hill during heavy rain events. The surface water overflowing from the Central Ponds was determined to contain high levels of nitrogen compounds and as such was previously directed to the East Effluent Pond located in Area B. Total nitrogen contamination of soil was limited to the footprint of the Central Ponds, where total nitrogen concentrations exceeded 10,000 mg/kg. Soil samples collected from outside the pond had total nitrogen concentrations that did not exceed 100 mg/kg. The data indicated that nitrogen contamination of soil was limited to the pond bottoms.
- 3) Northeast Production and Railcar Loading Area – The area includes the nitrate production area, service roads, and railroad spurs and covers approximately 8.6 acres. The majority of the surface soil contamination in this area has concentrations of total nitrogen ranging from 100 mg/kg to over 1,000 mg/kg. Concentrations to over 1,000 mg/kg increase with depth in the subsurface soil, with the maximum concentration of 3,973 mg/kg detected 21-23 feet bgs.
- 4) Southeast Production Area – The area covers approximately four acres. Total nitrogen in surface and shallow subsurface soils ranged from 100 mg/kg to 1,000 mg/kg. Concentrations increased greater than 1,000 mg/kg in the deeper subsurface soils, with one location as high as 23,130 mg/kg at a depth of six feet bgs.
- 5) Bag Warehouse Area – The area covers approximately two acres along the northern and eastern ends of the Bag Warehouse and includes the Dam Pond. Total nitrogen concentrations in surface soil were below 10 mg/kg, but increased in the subsurface with depth. Shallow subsurface soil samples (less than three feet bgs) ranged from 100

mg/kg to 1,000 mg/kg. Concentrations greater than 1,000 mg/kg were detected at 31 feet bgs.

Area B: Northern Ponds

Area B is comprised of a series of ponds located in the far northeastern area of the Site. These ponds, in order from west to east, are: Krehbiel Pond, West Pond, West Extension Pond, West Effluent Pond, East Effluent Pond, West Lime Pond, Rundown Pond, Overflow Pond, and East Lime Pond. This total area covers approximately 66 acres. These ponds were designed to receive different process waters and storm water runoff from the Site.

Nitrate and ammonia were detected in sediments accumulated in these ponds with concentrations of ammonia as high as 23,700 mg/kg and nitrate concentrations as high as 10,900 mg/kg. The majority of the nitrate and ammonia contamination in the northern ponds is found in these sediments and potentially the upper portion of the native clay bases immediately underlying the sediments. Arsenic was detected at concentrations up to 40.8 mg/kg. Chromium was detected at concentrations up to 3,400 mg/kg. Mercury was detected at concentrations up to 4.53 mg/kg.

Area C: Northwest Site Area

Area C is located in the northwestern portion of the Site and is comprised of approximately 77 acres of grass and wooded land. This area includes the Central Storm Water Pond Watershed. This area had not been used in the past for Site operations.

Nitrate plus nitrite concentrations detected in surface soils were as high as 12.7 mg/kg and ammonia concentrations as high as 57.8 mg/kg. The analytical results for the 34 soil samples analyzed for nitrogen compounds and the three soil samples analyzed for RCRA metals support that this area was not adversely impacted by plant operations.

Area D: Operations Area

Area D is located in the south central area of the Site and borders the north side of Highway K-10. This area covers approximately 56 acres and was the location of main plant operations. Area D is comprised of eleven sub-areas that have been designated as follows:

- 1) Oil Pond – The Oil Pond is located near the southeast corner of Area D and was used for fire control training with waste oil used as the ignitable medium. Insignificant concentrations of TPH as fuel product were detected in this area.
- 2) Spill Pond – The Spill Pond is located near the southeast corner of Area D and was constructed to contain potential spills from the unloading of #6 fuel oil. The highest concentration of TPH as fuel product (diesel range) was 4,500 mg/kg in surface soil.
- 3) Urea Area – The Urea Area includes the Urea Production Area, Urea Plant, and the Urea Bulk Warehouse. Urea was produced in this area, generating process waters high in concentrations of urea and ammonia. These process waters were formerly pumped to the Rundown Pond for re-use. Concentrations of ammonia in surface soils were found to be as high as 1,520 mg/kg near the central portion of the Urea Plant. The highest concentrations were generally found in the vicinity of the Urea Production

Area. Concentrations of total nitrogen in subsurface soils were found to be as high as 10,754 mg/kg near the central portion of the Urea Plant. Highest concentrations were generally found between the Urea Plant Production Area and the Urea Vault. Nitrate plus nitrite concentrations were detected as high as 299 milligrams per liter (mg/L). Ammonia was detected as high as 2,990 mg/L in the groundwater. Elevated nitrate plus ammonia concentrations cover an approximate combined area of 3.2 acres in Area D surface soils.

- 4) **Chrome Reduction System** – The CRS surface impoundment was operated from 1972 to 1984 to remove hexavalent chromium from water, which had been circulated through cooling towers to inhibit corrosion. The entire system consisted of an unlined ditch, the surface impoundment, a caustic pond, an acid water pond, and a sulfur dioxide storage building. Closure of the CRS surface impoundment was certified in early 1987 under a RCRA Closure Plan approved by KDHE. The CRS surface impoundment was not successfully decontaminated because chromium was detected at concentrations above acceptable limits in the groundwater beneath the Site. The scope of the RCRA Post-Closure Permit included corrective action and monitoring of the groundwater beneath the CRS for both chromium and pH. Since closure and corrective action were implemented, the chromium concentrations in groundwater in this area decreased to levels below the federal drinking water standard. However, samples from several monitoring wells and the drainage trench continue to have a pH below the acceptable range of 6 to 9. The 2008 Annual Report lists five of 15 monitoring locations having an average pH of less than 6.0, with the lowest being 3.87. The CRS continues to be subject to the Post-Closure Permit pending return of pH conditions in the groundwater to acceptable levels. Because this system has been characterized and managed under the guidance of the Bureau of Waste Management, this area was not included in the Site Characterization activities.
- 5) **Paint Shop Maintenance Area** – The former Paint Shop Area is located near the northeast corner of Area D and was used for the storage of paints, solvents, and used oil. Arsenic was detected in the surface soil at concentrations up to 22.1 mg/kg. Nitrate and ammonia were detected as high as 17.1 mg/kg and 105 mg/kg in the subsurface soil samples. Shallow groundwater was not encountered during the site investigation in the vicinity of the former Paint Shop Area.
- 6) **Ammonia Production Area** – The Ammonia Production Area is located near the south central portion of Area D and was used to produce ammonia. Concentrations of nitrate and ammonia in surface soil were found to be as high as 18.5 mg/kg and 213 mg/kg, respectively. Concentrations of nitrate and ammonia in subsurface soil were detected as high as 262 mg/kg and 1,560 mg/kg, respectively. Arsenic was detected at concentrations up to 31 mg/kg. Shallow groundwater was not encountered during the site investigation in the Ammonia Production Area.
- 7) **Cooling Towers** – The Area D Cooling Towers consist of 14 former cooling towers which had not yet been decommissioned and demolished down to the respective

concrete basins at the time of Site Characterization. See Section 3.2 for characterization results in this area.

- 8) Nitric Acid Area – Nitric acid was produced in this area for use during the production of ammonium nitrite. The area is located near the south central portion of Area D. Concentrations of nitrate and ammonia in the subsurface were detected as high as 806 mg/kg and 90.8 mg/kg, respectively. Nitrate and ammonia were also detected in four shallow groundwater samples at concentrations as high as 0.83 mg/L for ammonia and 21 mg/L for nitrate.
- 9) Boiler Furnace and Fuel Oil Storage – The Boiler Furnace and Fuel Oil Storage Area are located near the southern section of Area D. Fuel oil was burned in the boiler furnaces and was stored in aboveground tanks located just south of the furnaces. Shallow groundwater was not encountered during the site investigation in this area of the Site.
- 10) Old Ammonia Plant – The Old Ammonia Plant, used for ammonia production, is located near the southern section of Area D and consisted of large diesel compressors that contained oil, and used diesel as a fuel source. Concentrations of nitrate and ammonia in surface soil samples were found to be as high as 137 mg/kg and 15.0 mg/kg, respectively. Arsenic was detected in the surface soil at concentrations up to 25.5 mg/kg. Concentrations of nitrate and ammonia in subsurface soil samples were detected as high as 30.1 mg/kg and 204 mg/kg, respectively. Shallow groundwater was not encountered in the Old Ammonia Plant area.
- 11) Catalyst Landfill – The Catalyst Landfill was located in the northern portion of Area D and was constructed to receive spent catalysts produced in various operations. The landfill was operated between 1981 and 1989 on an as-needed basis with the approval of KDHE. Exploratory borings were advanced to identify the exact location of the former landfill. Once the boundaries were identified, four borings were advanced around the perimeter and two borings were advanced in the waste material. Catalyst material was encountered at approximately four feet bgs and extended to between 6.5 feet and 8.5 feet bgs. A sample of the buried catalyst material was retrieved at a depth of approximately four to eight feet and found to contain total chromium at a concentration of 10,100 mg/kg. This material was later removed and disposed off site as discussed below in Section 4.3.1.

Area E: Southwest Site Area

The Southwest Site Area consists of approximately 55 acres that border the western boundary of the Site and extend south of the administration building to Highway K-10. This area is vegetated with native grasses and has not been used for primary Site operations. Soil samples were collected from 13 locations; 36 were analyzed for nitrogen compounds and three for RCRA metals. The analytical results demonstrate that this area was not adversely impacted by former plant operations. Groundwater was not encountered in this area.

Area F: Southeastern Site Area

The Southeastern Site Area is approximately 90 acres of undeveloped natural terrain that contains primarily grasslands, shrubs and natural drainage features and was not used directly in production operations. This area is bordered to the south by Highway K-10 and to the east by an industrial park. Fifty-eight samples were collected from 29 soil boring and 14 sediment boring locations and analyzed for nitrate plus nitrite and ammonia. Maximum concentrations of nitrate plus nitrite and ammonia detected in surface soil samples were 6.2 mg/kg and 44.8 mg/kg, respectively. Of 26 subsurface soil samples collected, concentrations of nitrate plus nitrite and ammonia were detected up to 4.2 mg/kg and 448 mg/kg, respectively.

The majority of contamination was found in the northern half of the drainage ditch. Maximum concentrations of nitrate plus nitrite and ammonia detected in surface sediment were 514 mg/kg and 1,190 mg/kg, respectively. Maximum concentrations of nitrate plus nitrite and ammonia detected in subsurface sediment samples were 462 mg/kg and 1,750 mg/kg, respectively.

Arsenic was detected in Area F at concentrations up to 18.8 mg/kg.

Additional information regarding the results can be found in the *Site Characterization Report, Former Farmland Nitrogen Plant, Lawrence, Kansas*, dated February 1, 2006.

3.2 SUPPLEMENTAL INVESTIGATIONS

A supplemental groundwater investigation was performed in March 2006 to assess the effectiveness of the interceptor trench/French drain system and recovery wells in preventing off-site migration of nitrate-impacted groundwater. The off-site groundwater area of interest extends from the northern property line of the former Farmland facility to the Kansas River. Fifteen groundwater samples were analyzed for ammonia-nitrogen and nitrate-nitrogen. The federal drinking water standard for nitrate and public drinking water supplies was exceeded in two locations. The results of this sampling in conjunction with many years of off-site monitoring conducted by Farmland and the Trust indicate that off-site groundwater concentrations are significantly lower than on-site concentrations and that the interceptor trench/French drain system and recovery wells are effective in containing nitrate-impacted groundwater and preventing further off-site migration. Additional information regarding the results can be found in the *Supplemental Groundwater Site Characterization Report*, dated May 9, 2006.

A supplemental soil investigation was performed within the footprints of the former cooling towers, ammonia plant, urea plant, nitric acid plant, and beneath the former urea storm water vault after demolition was complete. Within the cooling tower area, concentrations of metals and hexavalent chromium in soil samples were below levels of concern. In the Urea Plant Area, concentration of nitrate plus ammonia increased near the central portion and in the vicinity of the Urea Vault. Elevated levels of nitrate and ammonia are present in subsurface soil approximately 20 feet in depth, where concentrations were measured in excess of 5,000 mg/kg. Additional information regarding the results can be found in the *Supplemental Soil Investigation Report*, dated October 25, 2007.

In September 2008, a supplemental investigation was conducted by KDHE to further characterize several data gaps that were identified during review of the draft RAP. Four subsurface soil samples and 20 groundwater samples were analyzed for nitrate, ammonia, VOCs, or metals. Results confirmed the presence of an old landfill in the vicinity of the Old Ammonia Plant in Area D. Trash dump areas were identified by geophysical survey results and confirmed during the investigation. Additional information regarding the results can be found in the *KDHE Data Gap Investigation Report*, dated October 27, 2008.

4.0 SUMMARY OF INTERIM REMEDIAL MEASURES

Based on the numerous site characterization activities performed at the Site between 1974 and 2008, interim remedial measures were identified for several areas of the Site to address environmental issues of immediate concern. This section summarizes the interim remedial actions implemented at the Site.

4.1 AREA A

4.1.1 Central Ponds

Interim remedial measures for the Central Ponds were implemented pursuant to the KDHE-approved Interim Measures Work Plan dated March 8, 2006. Over 1,300 cubic yards of nitrogen-impacted sediment were excavated to bedrock, approximately three feet deep, from the Central Ponds and placed in the East Lime Pond in Area B in May and June 2006. This material was removed to improve surface water runoff quality from this area. Approximately 2,700 cubic yards of backfill material, obtained on-site, was used to restore the surface grade in the Central Ponds area to eliminate future accumulation of surface water and the resulting deposition of sediments. Interim measures undertaken at the Central Ponds were documented in *Letter Report Interim Measures Activities* dated September 1, 2006.

Subsequent to the completion of the interim remedial measures of the Central Ponds, the area has been observed to be “wet” with some occasional standing water. The source of this water is believed to be shallow groundwater migrating southward from the Sandstone Hill area. The groundwater surfaces as surface seeps, and as the water evaporates, white crystalline material (ammonium nitrate) forms on the surface in the Central Pond area. The water quality of surface water which flows through this area is negatively impacted by this condition, particularly from early storm water runoff. As a result, backfill brought in during the interim remedial measure has been impacted by this highly contaminated water. The Central Pond Area remains a primary source area for nitrate and ammonia contamination of surface water runoff and is proposed for additional action in the RAP.

4.1.2 UAN AST/Former Concentrate Ponds Area

In November 2006 KDHE requested that drainage modifications be made to the area between AST 5 and AST 6 to eliminate standing water. The standing water resulted from surface water runoff that was retained because a berm prevented natural drainage. Samples collected from the

standing water identified ammonia-nitrogen and nitrate-nitrogen at concentrations of 3 mg/L and 18 mg/L, respectively.

Interim remedial measures were implemented pursuant to the KDHE-approved Work Plan dated December 14, 2006, outlining the proposed activities to improve surface water drainage. On March 22-24, 2007, a 10-foot portion of the existing berm between AST 5 and AST 6 was excavated and removed. The area to the north of the berm was graded to direct surface water runoff toward the breach in the berm, ultimately entering the main storm water drainage ditch running south to north through the Site. Surface water drainage from the area between AST 5 and AST 6 is directed to the Overflow Pond along with other surface water runoff from Sandstone Hill in Area A. These activities were summarized in the document *Letter Report: Area A Drainage Modifications to Eliminate Standing Water between AST #5 and #6* dated May 1, 2007. At this time, no additional measures are proposed with respect to surface water drainage from this area.

4.2 AREA B

4.2.1 East Lime Sludge Pond and West Lime Sludge Pond De-Watering

The East Lime Sludge Pond and the West Lime Sludge Pond were used to receive lime sludge generated during cold lime softening of water brought into the plant from off-site water supply wells. Over the years of operation, the West Lime Sludge Pond also received dredged materials from the East Effluent and West Effluent Ponds. A work plan was submitted to the KDHE on February 14, 2006, outlining the procedures and analytical work to be undertaken to dewater these ponds. Subsequently, KDHE requested further analytical data be collected while pumping the water and discharging it.

Water was transferred from the East Lime Sludge Pond and the West Lime Sludge Pond into the East Effluent Pond, where it was blended with storm water and discharged to the Kansas River under the existing National Pollutant Discharge Elimination System (NPDES) permit. An estimated 1.04 million gallons of water was removed from the two ponds to prepare for the consolidation of contaminated sediments in those ponds.

Since completion of the interim remedial measure, precipitation has collected in the low areas of these ponds. As a result, before further sediment placement or closure and capping, the water will need to be removed. The East Lime Sludge Pond and the West Lime Sludge Pond are proposed to be filled in and capped as landfills along with the Rundown Pond. If the East and West Effluent Ponds are removed from service, water in the East Lime Sludge Pond, West Lime Sludge Pond, and the Rundown Pond would need to be pumped to the Overflow Pond for use in land application.

4.2.2 Overflow Pond Sediment Removal

A work plan dated March 21, 2007, was submitted to KDHE proposing the decommissioning of six of the seven Area B ponds. The Overflow Pond was not to be decommissioned; rather, the sediment would be removed and the pond used to contain nitrogen-impacted storm water runoff

and groundwater for future land application. At a May 16, 2007, meeting with KDHE, it was determined that the activities proposed for the Overflow Pond would be implemented but that the overall pond decommissioning activities would not be implemented at that time.

Field activities to complete the approved work on the Overflow Pond commenced on August 13, 2007, and were completed on September 24, 2007. A total volume of 15,154 cubic yards of accumulated sediments were removed to expose the native clay pond base of the Overflow Pond. The sediments were directly placed into the Rundown Pond along the entire length of the existing dike separating the Overflow Pond and the Rundown Pond and were track compacted with excavation equipment. The bottom of the Overflow Pond was shaped to provide a flat/gently sloping grade toward the southwest corner to facilitate future water removal for land application.

After confirmation sampling for nitrate and ammonia, modifications to the current storm water drainage system were performed to route potentially impacted storm water runoff from Area A to the Overflow Pond. When it is no longer necessary to contain this storm water for land application, the Overflow Pond can be taken out of service and decommissioned.

4.2.3 West Pond Sediment Removal and Piping Modifications

The West Pond is located north of the former Ammonium Nitrate Production Area and encompasses approximately 0.4 acres. Based on the results of the Site Characterization activities, sediment samples collected from the West Pond had measured concentrations of ammonia from 2,020 mg/kg to 18,000 mg/kg and total nitrogen concentrations of 3,350 mg/kg to 28,600 mg/kg. Groundwater near the West Pond was also found to contain elevated nitrogen levels.

Between May 14 and June 15, 2006, approximately 2,750 cubic yards of nitrogen-impacted sediment was excavated from the West Pond and placed in the East Lime Pond after dewatering. The West Pond was excavated down to bedrock, approximately three feet deep. Approximately 2,200 cubic yards of backfill material, obtained on-site, was used to restore the surface grade to eliminate future accumulation of surface water and the resulting deposition of sediments.

In August and September 2007 piping modifications were made to reduce and re-route storm water runoff entering the West Pond. A sump was installed in the southeast corner of the West Pond and the four drain lines were extended to allow discharge into the sump. A pump was installed to transfer the water from the sump to the ASTs for use in the Land Application program. Approximately 450 feet of discharge pipe was connected to the sump and extended the full length of the West Pond to Krehbiel Pond. The pipe directs flow during high flow periods from the West Pond to Krehbiel Pond where the existing Krehbiel Pond pump transfers the water to the East Effluent Pond. Following these modifications, the only water entering the West Pond is precipitation that falls directly on the pond and areas immediately adjacent. Interim measures undertaken at the West Pond were documented in *Letter Report Interim Measures Activities* dated September 1, 2006.

4.2.4 Krehbiel Pond

The Krehbiel Pond is located northwest of the former Ammonium Nitrate Production Area and encompasses approximately 0.8 acres. Soil samples collected during Site Characterization activities had reported concentrations of ammonia ranging from 21.2 mg/kg to 718 mg/kg and total nitrogen ranging from 377.2 mg/kg to 1,045 mg/kg. Groundwater analytical results showed that nitrate concentrations were highest near West Pond and Krehbiel Pond, ranging from 0.15 mg/L to 33,310 mg/L in the silty clay unit. Ammonia concentrations in groundwater were also highest near West Pond and Krehbiel Pond, ranging from less than 0.06 mg/L to 51,640 mg/L in the silty clay unit.

Between May 14 and June 15, 2006, approximately 4,200 cubic yards of nitrogen-impacted sediment were excavated from the Krehbiel Pond and placed in the East Lime Pond. Approximately 2,700 cubic yards of backfill material, obtained on-site, was used to restore an adequate grade for proper surface water flow and erosion control. Interim measures undertaken at the Krehbiel Pond were documented in *Letter Report Interim Measures Activities* dated September 1, 2006. Currently, surface water that accumulates, including storm water runoff directed through the West Pond to Krehbiel Pond, is transferred by the existing pump in Krehbiel Pond through piping to the East Effluent Pond.

4.3 AREA D

4.3.1 Catalyst Landfill Excavation

The Catalyst Landfill was located in the northern portion of Area D and was constructed to receive spent catalysts produced in various operations at the Site. The landfill measured approximately 150 feet by 25 feet by 15 feet deep, was unlined, and operated between 1981 and 1989 on an as-needed basis with the approval of KDHE. The landfill was covered with surrounding soils when not active and upon closure.

Between May 14 and June 15, 2006, approximately 815 cubic yards of catalyst material and soil were excavated from the Catalyst Landfill area. Excavated material was transported and disposed at a permitted special waste landfill. The excavated area was backfilled with clean fill material and seeded with native grasses. Sample results of the excavation area following removal of the catalyst indicate that the catalyst material has been successfully removed from the Catalyst Landfill. Interim measures undertaken at the Catalyst Landfill were documented in *Letter Report Interim Measures Activities* dated September 1, 2006.

4.3.2 Area D – Spill Pond and Oil Pond

Residual petroleum hydrocarbons were detected in the Spill and Oil Ponds during site characterization. Therefore, the selected interim remedial measure was to backfill with clean soil, grade to prevent ponding, and seed with native grasses.

The Spill Pond contained approximately 12 inches of water from precipitation events, so a pump was used to dewater it between May 10 and May 15, 2006. Approximately 25,000 gallons of water was directed to the main storm water ditch that flows through the Site and enters the Effluent Pond system. Once the Spill Pond was dewatered, approximately 2,000 cubic yards of on-site fill material was used to restore surface grade for the Spill and Oil Ponds. The areas were then seeded with native grasses. Interim measures undertaken at the Spill and Oil Ponds were documented in *Letter Report Interim Measures Activities* dated September 1, 2006.

4.3.3 Chrome Reduction System (CRS)

The CRS continues to be subject to the RCRA Post-Closure Permit pending return of pH conditions in the groundwater to between 6 and 9. Contaminated soil was removed when the CRS was taken out of service. Groundwater monitoring and reporting have been conducted at the CRS since 1982. The permit was issued in 1993, and due to a timely submittal of a renewal application in 2002, it remains in effect. The permit identifies monitoring points to provide groundwater information in the area, including immediately down-gradient of the former acid pond. PH is the only remaining contamination issue for the CRS as chromium concentrations are within acceptable limits in the monitoring wells; therefore KDHE has determined that the CRS will no longer require Post-Closure Care following rectification of the low pH condition.

To help mitigate the low pH condition, a work plan was submitted to KDHE in June 2005, and an infiltration system was constructed in May 2006. Injected potable water flowed through the CRS subsurface in an effort to accelerate the mitigation of low pH conditions. Potable water introduced by gravity flow to the infiltration system amounted to approximately 100,000 gallons per month. The system was monitored daily, with pH measurements recorded weekly, but the system appeared to have limited beneficial effect. An amendment to the potable water infiltration system was installed in June 2007 using sodium bicarbonate in an effort to buffer the injected water and neutralize the subsurface media more effectively. Groundwater monitoring data collected since start up of the infiltration system in 2006 indicates the injection program has not been effective.

The estimated flow rate of groundwater through the CRS was calculated during the closure investigation to be approximately 20 feet per year on average under natural hydraulic gradient conditions. The area of low pH groundwater is approximately 240 feet long. Post-Closure Care will continue under reduced monitoring requirements until the pH of groundwater recovers.

4.4 SUMMARY OF OTHER INTERIM MEASURES IMPLEMENTED

Other interim measures have included planning and implementation of an off-site land application program to beneficially utilize nitrogen-impacted groundwater and storm water. Impacted water not directly pumped into ASTs is directed to the Rundown Pond and Overflow Pond and transferred to the on-site ASTs for storage. The impacted water is pumped from the ASTs and re-used in center pivot irrigation systems for a sod farm and for various crops located north of the Kansas River. Modifications were made to on-site storm water drainage to segregate impacted storm water runoff for use in the land application program. Piping modifications were

also made to the groundwater containment system to allow capture of groundwater impacted by nitrogen compounds through interceptor trenches to be pumped directly to the ASTs for use in the land application program.

Other measures completed include the following:

- The 500-gallon septic tank located at the northwest portion of the Site near the Bag Warehouse has been emptied and filled with inert material.
- The Imhoff Tank, a 39,000-gallon below-grade concrete tank designed to treat domestic and sanitary sewer wastewater, was cleaned out and currently accepts only domestic wastewater from the on-Site Laboratory and Administration Building.
- Subsurface lime sludge lines previously used to transfer lime sludge from the Cold Lime Softening Unit to the West and East Lime Ponds were plugged and abandoned in place to provide secure containment of the materials placed in the ponds.
- Out-of-service water distribution and major industrial process lines have been located, flushed, and capped in order to protect the City of Lawrence and off-Site well field water supplies.
- Asbestos-containing materials (ACM) were removed from the Site except for the administration buildings and laboratory. Over 15,000 feet of ACM underground piping remains on site and will be removed as necessary as the Site is developed.
- The large AST has been inspected, cleaned, and repaired for use in the land application program.
- Groundwater monitoring and containment systems were evaluated, resulting in the abandonment of 57 monitoring wells, installation of five new monitoring wells, and repair and rehabilitation of six monitoring wells.
- Pipelines from the ASTs to the land application sites were pressure tested to ensure integrity.

5.0 SUMMARY OF SITE RISKS

5.1 CONTAMINANTS OF CONCERN

KDHE has developed chemical-specific and site-specific cleanup goals called Risk-Based Standards for Kansas (RSK) using guidance, methods, and directives from EPA and other technical sources. These RSK goals are concentrations of individual contaminants that have been calculated using generic physical and chemical parameters and generalized exposure assumptions that are considered protective of human health and the environment. RSK goals have been developed for contaminants in soil and in groundwater and for both residential and non-residential exposure settings. In general, RSK goals for a residential exposure setting are lower (more protective) than those for a non-residential exposure. RSK goals serve as useful benchmarks for comparison to site contaminant concentrations to evaluate, on a screening level, whether site contamination may pose a potential risk to human health if exposure occurs. More information on the development and use of KDHE's RSK manual is available at http://www.kdheks.gov/remedial/rsk_manual_page.htm. Comparison to KDHE's RSK goals and other values developed by KDHE and EPA were used to evaluate those constituents that pose a potential risk to human health, the environment, or natural resources at and near the Site.

The primary contaminants of concern at the Site are nitrate-nitrogen (nitrate) and ammonia-nitrogen (ammonia), fertilizer compounds spilled or disposed at the Site over years of production. Nitrate and ammonia have been identified at elevated concentrations in groundwater, soil, sediments, and surface and storm water at the Site.

Arsenic has been detected at elevated concentrations in some pond sediments and soils at the Site and in groundwater in the vicinity of the northern ponds. Arsenic was detected in groundwater at concentrations above the federal drinking water standard for public water supplies during the Site Characterization activities in 2005, but these results were not reproduced during subsequent sampling after monitoring wells at the Site were reconditioned, suggesting the detections in groundwater may have been related to sedimentation of the wells. Some arsenic at the Site in soil, sediments, and groundwater is likely naturally occurring. Naturally-occurring arsenic is well documented in soil and rocks in this portion of Kansas.

Other constituents, including fuel and solvent compounds, other metals, and PCBs have been detected at the Site. None of these contaminants were detected above KDHE's non-residential RSK goals. Total chromium results exceeded the residential RSK goal in some sediment samples in the Northern Ponds Area, but the results were below the non-residential RSK goal. Chromium was not detected at significant concentrations in other portions of the Site in groundwater, soil, or surface or storm water. Mercury was detected at a concentration above the residential RSK goal but below the non-residential RSK goal in only one sample in the Northern Ponds Area and is not considered further in this CAD. Other compounds detected during the 2005 Site Characterization investigation were present at concentrations below their respective residential RSK goals. Because they are detected infrequently and at concentrations below the non-residential RSK goals, they are not further discussed in this CAD. Detailed information

concerning historical contaminant detections at the Site is included in various investigation documents, particularly the 2005 Site Characterization Report.

5.2 TOXICITY ASSESSMENT

The toxicity assessment presents the potential human health effects with respect to exposure to site contaminants in each environmental medium (groundwater, soil, sediment, surface and storm water) at the Site.

As a pure product or as a fertilizer, ammonium nitrate can cause irritation through ingestion, inhalation, and contact with the skin and eyes. The primary target of nitrate toxicity, however, is the red blood cell. When nitrates are introduced into the body, nitrate is converted to nitrite, which can reduce the ability of red blood cells to transport oxygen. The resulting condition is methemoglobinemia, to which infants are particularly susceptible. Nitrate is a normal component of the human diet. A large proportion of the typical daily intake by an adult in the United States comes from the natural nitrate content of vegetables such as beets, celery, lettuce and spinach. With respect to environmental contamination, nitrate can be introduced to the human body through consumption of contaminated water or through ingestion of contaminated soil. EPA has not established toxicity values for exposure to nitrate through inhalation of contaminated dust or dermal absorption of nitrate from contaminated soil due to inadequate toxicity data for these routes of exposure.

Exposure to high levels of ammonia may cause irritation to skin, eyes, lungs, and throat. Inhalation of extremely high concentrations of ammonia can cause lung damage. EPA has not established toxicity values for exposure to ammonia through ingestion or dermal contact with soil due to inadequate toxicity data for these routes of exposure.

Exposure to inorganic arsenic can cause various health effects, such as irritation of the stomach and intestines, decreased production of red and white blood cells, skin changes, and lung irritation. It is suggested that the uptake of significant amounts of inorganic arsenic can increase the chances of cancer development, especially the development of skin cancer, lung cancer, liver cancer and lymphatic cancer. Arsenicosis is a chronic illness resulting from drinking water with high levels of arsenic over a long period of time. It results in various health effects including skin problems, skin cancer, cancers of the bladder, kidney and lung, and diseases of the blood vessels of the legs and feet, and possibly also diabetes, high blood pressure, and reproductive disorders. Exposure to inorganic arsenic in the environment could occur through ingestion of contaminated soil or groundwater, inhalation of contaminated dust, or, to a lesser extent, through dermal absorption.

Chromium can exist in different forms in the environment. Chromium(III) is an essential nutrient that helps the body use sugar, protein, and fat. Breathing high levels of chromium(VI) can cause irritation to the lining of the nose, nose ulcers, runny nose, and breathing problems, such as asthma, cough, shortness of breath, or wheezing. The main health problems seen in animals following ingestion of chromium(VI) compounds are irritation and ulcers in the stomach and small intestine and anemia. Chromium(III) compounds are much less toxic and do not appear to cause these problems. Sperm damage and damage to the male reproductive system

have also been seen in laboratory animals exposed to chromium(VI). Skin contact with certain chromium(VI) compounds can cause skin ulcers. Allergic reactions consisting of severe redness and swelling of the skin have been noted. Chromium(VI) compounds are known human carcinogens and have been shown to cause lung cancer via inhalation and stomach tumors via consumption of contaminated drinking water. Exposure to chromium in sediments could occur through ingestion of contaminated sediments or inhalation of fugitive dust from exposed sediments.

5.3 POTENTIAL HUMAN AND ENVIRONMENTAL EXPOSURES

The potential means of exposure to known contaminants at the Site discussed above, when considered in combination with the occurrence and magnitude of contamination, determine potential human exposures posed by Site contamination. Where those exposures exceed acceptable risk-based goals or other regulatory standards, some action must be taken to prevent human exposure or reduce site contamination. This discussion is grouped by environmental medium.

5.3.1 Groundwater Pathway

Potential human exposure to Site contaminants in groundwater could occur primarily by:

- 1) direct or incidental ingestion of contaminated water produced from a groundwater well,
- 2) direct or incidental ingestion by industrial or farm personnel of contaminated water applied to the surface through the land application system.

Current and future residential use of groundwater on Site is not considered due to the availability of a municipal water supply. Nevertheless, consumption of nitrate-contaminated groundwater on many portions of the Site would pose an unacceptable risk.

Private drinking water wells are located immediately downgradient of the Site in an area that would likely be contaminated absent the ongoing operation of the Site groundwater containment system. EPA has established a drinking water standard for nitrate in public water supplies of 10.0 mg/L. The Kansas River alluvial aquifer immediately downgradient of the Site is a significant source of private and public drinking water supply in the region and should be protected to prevent it becoming contaminated in excess of the drinking water standard of 10.0 mg/L.

The risk of exposure by industrial or farm workers to land application water is minimal. Delivery of the water to the land application sites is performed by remote operation of valves and pumps that do not require contact with the water. As such, the potential for direct or incidental ingestion of land application water is considered negligible.

No screening levels or preliminary remediation goals are available for exposure to ammonia in groundwater.

In terms of environmental risk, nitrate- and ammonia-contaminated groundwater has the potential to seep to the surface and further degrade soil, sediment, and surface water quality at

and downstream of the Site. If not contained, contamination from the Site might ultimately flow through the Kansas River alluvial aquifer and discharge to the river.

5.3.2 Soil and Sediment Pathway

Potential human exposure to Site contaminants in surface and subsurface soils and sediments could occur primarily by:

- 1) incidental ingestion of soil or sediment,
- 2) inhalation of wind-borne particulates, or
- 3) inhalation of contaminant vapors from subsurface soil or sediments, as during excavation for construction.

There are currently no screening levels available regarding potential health effects caused by inhalation or dermal absorption of nitrate from soil or sediment. Ingestion of nitrate-contaminated soil or sediment can cause potential health effects, but the screening level developed by EPA for this mode of exposure is greater than the concentrations found at the Site. Because nitrate-containing compounds in soil and sediment are very soluble, they tend to migrate with water. Therefore, the primary concern with nitrate in soil and sediment at the Site is not human health, but rather the potential for nitrate to migrate to ground and surface water, where it can pose an exposure threat to human and environmental receptors and threaten the quality of the Kansas River alluvial aquifer. Nitrate and ammonia contamination in surface and subsurface soil and sediment could also limit vegetative growth of grasses and other cover at the Site.

Low levels of ammonia in soil are taken up by plants or transformed by microbes into nitrate and nitrite. High levels of ammonia can pose a health risk to humans when exposed. KDHE has not developed RSK goals for ammonia. EPA Region 7 developed preliminary remediation goals (PRGs) for ammonia in soil or sediment for this Site, assuming direct contact of a human receptor through inhalation of ammonia vapors from contaminated soil or sediment. PRGs were determined for three inhalation exposure scenarios – industrial outdoor worker, construction worker, and resident. The primary exposure pathway of concern for ammonia in soil or sediment is by construction and underground utility workers in close proximity with surface and subsurface soils or sediments, such as in an excavation or trench. This construction worker exposure scenario resulted in the lowest PRG value for ammonia, 385 milligrams per kilogram, a concentration that is exceeded in surface and subsurface soil and sediment at several locations across the Site. The PRG values for industrial outdoor worker and resident scenario exposures to ammonia were also exceeded in surface and subsurface soil and sediment at some locations.

Arsenic was found in surface and subsurface soils and sediments throughout the Site at concentrations that exceed the residential RSK goal but are generally below the non-residential RSK goal. Two sediment samples in the East Lime Pond in the Northern Ponds Area exceeded the non-residential RSK goal. While some arsenic in soil and sediment at the Site is likely naturally-occurring, some may also be attributable to former Farmland operations. Residential exposure to arsenic in soil and sediment at the Site could pose a potential human health risk.

Chromium was detected in sediments in some of the northern ponds at concentrations that exceed the residential RSK goal but are below the non-residential RSK goal. Residential exposure to chromium in sediment at the Site could pose a potential human health risk.

5.3.3 Surface and Storm Water Pathways

Potential human exposure to Site contaminants in surface and storm water could occur primarily by direct contact with water contained in the various pond systems or runoff from various surfaces at the Site. Potential human exposure could occur primarily by incidental ingestion of contaminated storm and surface water.

Although ingestion of surface and storm water is possible, the ponds and the storm water will not be used as a water supply for drinking. Therefore, the potential for nitrate exposure resulting from incidental ingestion of surface and storm water is expected to be minimal.

No information on chronic health effects related to dermal absorption of ammonia from water is available, and no screening levels or preliminary remediation goals were found for exposure to ammonia in surface and storm water. High levels of ammonia in surface water can be toxic to aquatic life, but the level is dependent on pH conditions. The State of Kansas established surface water quality criteria for ammonia in surface water. At neutral pH of 7.0, the ammonia criterion is 36.1 mg/L.

Discharge of nitrogen compounds in storm water ultimately results in the loading of nutrients in the Kansas River. In excess amounts, this can cause an increase in aquatic plant growth and changes in the flora and fauna of the aquatic ecosystem, which can result in hypoxia (low dissolved oxygen levels). High nitrate levels in surface water can also directly affect fish and warm-blooded animals. KDHE has undertaken a state-wide effort, the Surface Water Nutrient Reduction Plan, to reduce discharges of nutrients to surface water in Kansas.

5.4 CLEANUP GOALS

KDHE's chemical-specific RSK values, EPA's calculated Preliminary Remediation Goals, and relevant drinking water and surface water quality standards form the goals and basis for cleanup and Site use restrictions.

5.4.1 Groundwater Cleanup Goals

The EPA has established a drinking water standard of 10.0 mg/L nitrate as nitrogen in public drinking water supplies, which KDHE has adopted as the groundwater cleanup goal. The EPA has not established a drinking water standard for ammonia.

5.4.2 Soil and Sediment Cleanup Goals

RSK soil levels for nitrate and ammonia were developed to be protective of soil contamination migrating to groundwater. RSK goals for total nitrate plus ammonia are:

Surface Soil

- 85 mg/kg in the upper eight inches of soil in areas where no vegetation is present
- 200 mg/kg in the upper 24 inches of soil where vegetation is present

Subsurface Soil

- 40 mg/kg below eight inches of soil in areas where no vegetation is present
- 40 mg/kg below 24 inches of soil where vegetation is present

Previous investigations have identified numerous areas of surface and subsurface soil and sediment contaminated by nitrate and ammonia at concentrations above RSK goals.

EPA calculated Site-specific PRGs for ammonia in soil based on the inhalation exposure pathway. The Site-specific PRGs are 385 mg/kg ammonia for the construction worker exposure scenario, 4,500 mg/kg for the industrial outside worker exposure scenario, and 1,060 mg/kg for the residential exposure scenario. These values are exceeded in surface and subsurface soil and sediments at various locations throughout the Site.

The KDHE RSK goals for arsenic in soil are 11 mg/kg for soil in a residential exposure setting and 38 mg/kg for soil in a non-residential exposure setting.

The KDHE RSK goals for total chromium [chromium(III) plus chromium(VI)] in soil are 390 mg/kg for soil in a residential setting and 4000 mg/kg for chromium in a non-residential exposure setting.

5.4.3 Surface and Storm Water Cleanup Goals

The Kansas Surface Water Quality Standard for nitrate (as nitrogen) is 10.0 mg/L for a domestic water supply use category. While there is no standard available for ammonia in the domestic water supply use category, the standard for aquatic life criteria for ammonia in surface water is 36.1 mg/L at a pH of 7.0. Currently, storm water flows through an existing collection system to the East and West Effluent Ponds and is then discharged through National Pollutant Discharge Elimination System (NPDES) outfall 001B. The NPDES permit for the Site has discharge limits for ammonia and nitrate. The long-term goal for surface water quality leaving the Site is to restore it to the quality of surface water entering the Site, currently less than 10.0 mg/L of nitrate (as N) and 2.0 mg/L of ammonia (as N). The purpose of the surface water cleanup goal is to prevent further degradation of surface water, primarily the Kansas River, by controlling the discharge of impacted water from the Site.

5.5 REMEDIAL ACTION OBJECTIVES

Remedial Action Objectives (RAOs) are medium-specific goals for protecting human health and the environment. RAOs combine the contaminants of concern, potential exposure pathways and receptors, and cleanup goals and form the basis for development and evaluation of future cleanup actions at the Site.

5.5.1 Groundwater RAOs

For Human Health:

Prevent ingestion of on- or off-site groundwater having nitrate contamination in excess of the federal drinking water standard for public water supplies of 10.0 mg/L.

For Environmental Protection:

Contain nitrate- and ammonia-contaminated groundwater on-Site to prevent degradation of the downgradient Kansas River alluvial aquifer.

5.5.2 Soil and Sediment RAOs

For Human Health:

Prevent inhalation of fugitive vapors from surface and subsurface soil contaminated with ammonia in excess of the Site-specific PRGs.

Prevent ingestion, inhalation, or direct contact with soil contaminated with arsenic in excess of relevant RSK goals.

Prevent ingestion, inhalation, or direct contact with sediment contaminated with total chromium in excess of relevant RSK goals.

For Environmental Protection:

Prevent migration of contaminants that would result in groundwater contamination in excess of 10.0 mg/L nitrate or surface water contamination in excess of background quality for nitrate and ammonia.

5.5.3 Surface and Storm Water RAOs

For Human Health:

Prevent ingestion of contaminated surface or storm water contaminated with nitrate in excess of the federal drinking water standard for public water supplies of 10.0 mg/L.

For Environmental Protection:

Restore surface water and storm water quality leaving the Site to background quality for nitrate and ammonia.

5.6 Site-Specific Considerations

Note that RAOs can be attained through reduction of contaminant concentrations or through preventing exposure with site use controls, or both. The following considerations factored into KDHE's development of the proposed cleanup measures for the Site:

- Limited funding is available in the remediation and administrative trust funds for the Site.
- With the dissolution of Farmland Industries, no responsible party is available at this time to supplement the trust funds.
- Historical and current land use is industrial.

- Land use restrictions have been established for previously closed portions of the Site (landfills) and Site-wide use restrictions will be placed on the Site to limit future land use to prevent unacceptable human exposures.
- The primary contaminants at the Site are nitrate and ammonia which are subject to rapid degradation at the soil surface and will leach into the groundwater from contaminated soils.
- Ammonia in soil will eventually convert to nitrate and nitrite through a process of nitrification.
- An existing groundwater containment system will capture nitrate leached from soil to groundwater, preventing off-site migration.
- Elevated ammonia concentrations present in shallow soils (0 to 6 feet) present a potential risk to human health through the inhalation of ammonia that volatilizes from the soil.
- Elevated nitrate and nitrite concentrations present in groundwater present a potential risk to infants through ingestion of drinking water contaminated by nitrate and nitrite.
- No drinking water wells are located on the Site. Drinking water wells are located downgradient of the Site and sampled on a periodic basis.
- Elevated nitrate concentrations present in surface soil will affect the nitrate mass loading levels associated with storm water runoff from the Site.
- Surface water contaminated with nitrate and ammonia can be isolated, collected, and land applied for beneficial reuse.

6.0 SUMMARY OF REMEDIAL ALTERNATIVES AND THE PREFERRED REMEDIAL ALTERNATIVE

The remedial actions proposed for this Site were developed and evaluated based on the results of site characterizations, development of remedial action objectives, and evaluation of various remedial alternatives. The remedial actions have been categorized for staggered implementation based on several issues: 1) the responsible party (Farmland Industries) is in bankruptcy, 2) there is a limited amount of funding available in the Trust to remediate all environmental contamination issues at the property, 3) land use of the property will remain as non-residential based on both zoning and environmental conditions identified at the Site, 4) the Trust is interested in selling the property for redevelopment and reuse, and 5) various parties have expressed an interest in investing in and redeveloping the property. KDHE acknowledges that prospective purchasers may have specific intentions with respect to the final configuration of site features, and that deferral of some cleanup actions is necessary to allow coordination of the cleanup and redevelopment activities. Any purchaser of the property will be required to enter into a Consent Agreement with KDHE that will ensure their participation in and contribution to the cleanup.

The remedial actions identified for the Site fall into the following three categories:

1. Primary Remedial Actions – remedies to be either continued and/or implemented immediately using funding from the Remediation Trust:
 - a. Continue operation and enhancement of the groundwater monitoring network;

- b. Continue operation and enhancement of the groundwater containment system including land application of impacted water;
 - c. Record and file with the County Register of Deeds Office LURs to control future uses and activities at the Site; and
 - d. Continue Post-Closure monitoring of the CRS in accordance with the requirements of the KDHE Bureau of Waste Management.
- 2. Redevelopment Actions – to be implemented in coordination with future Site redevelopment plans or, if the property is not sold within a reasonable timeframe, by funding from the Administrative Trust:
 - a. Modify infrastructures, operations, and maintenance of storm water management systems to meet the needs of future redevelopment plans and maintain current NPDES requirements, as well as those incorporated into future NPDES permits. This includes removal of sludge from the East and West Effluent Ponds so they can be used for future non-contact storm water detention.
- 3. Secondary Remedial Actions – to be implemented based on available funding in the Remediation and Administrative Trusts or by a prospective purchaser:
 - a. Excavation and management of impacted soils in select areas of the Site to improve storm water runoff quality;
 - b. Excavation and management of impacted soils to accommodate future redevelopment or construction;
 - c. Final closure of the northern ponds, including the Overflow Pond.

6.1 PRIMARY REMEDIAL ACTIONS

6.1.1 Enhancement of the Groundwater Monitoring Network

The first priority is maintaining hydraulic control of groundwater impacted by nitrogen compounds using the existing groundwater containment system, with enhancements, disposal of the impacted water (included impacted storm water runoff) through the existing land application system, and continued monitoring using the existing groundwater monitoring network with several additional monitoring locations. Proposed enhancements to the existing groundwater containment system include the installation of an interceptor trench in the Central Ponds area to capture groundwater seepage that impacts surface water quality, the installation of a sump/pump system associated with the Dam Pond, and the installation of an alluvial aquifer pumping well north or northwest of the Bag Warehouse.

Continued operation of the enhanced groundwater containment system is required to ensure groundwater impacted by nitrogen compounds does not migrate off-site and impact the Kansas River alluvial aquifer or contaminate private drinking water wells located downgradient of the containment system. Groundwater monitoring must continue to ensure that on-site contamination is being hydraulically contained.

Historical monitoring data indicates the existing groundwater containment systems are effectively capturing shallow groundwater and preventing migration into the deeper alluvial aquifer located north and northeast of the Site; however, two potential concerns were identified and evaluated. First, migration of elevated nitrate concentrations from Sandstone Hill into the alluvial aquifer appears to be taking place to the west of the existing North and South Interceptor Trenches and near the west end of the Bag Warehouse building. Secondly, the North and South Interceptor Trenches may not be constructed deep enough to intercept all groundwater migrating from Sandstone Hill to the silty clay unit and alluvial aquifer. Presently, water exiting Sandstone Hill can migrate through sandy overburden sediments (which are present between clayey overburden and the sandstone unit) directly into the alluvial aquifer. Based on drilling logs from this area, the sandy overburden and alluvial aquifers are connected laterally.

The preferred remedial alternatives to address the identified inadequacies in the existing groundwater containment system are presented below.

6.1.1.1 New Recovery Well

Remedial alternatives were developed in the RAP based on the conclusion that elevated nitrate concentrations are entering the alluvial aquifer from Sandstone Hill and that containment of this impacted groundwater is necessary to protect the alluvial aquifer system. Recent KDHE investigation data (*KDHE Data Gap Investigation Report*, dated October 27, 2008) indicates the existing system is adequately controlling migration to the north of Krehbiel Pond, but that off-site migration may be occurring in the northwest corner of the Site.

KDHE has determined that the preferred remedial alternative to address groundwater in this area is the installation of three additional monitoring wells near sample location WE-1 located to the north of the Bag Warehouse and SW-10A located just west of the Bag Warehouse. The existing and newly installed monitoring wells will be monitored quarterly and the data evaluated to determine if a pumping well is needed. If needed, the new pumping well will be constructed and placed into operation at a location to be determined depending on analytical data. Expansion of the shallow groundwater monitoring network in the area of the Bag Warehouse will provide additional information needed to confirm effective capture of overburden groundwater. The estimated cost for installation of new monitoring wells, new recovery well with piping, and monitoring is \$67,675.

6.1.1.2 Interceptor Trench – Central Ponds Area

Subsequent to the completion of interim actions, storm water and shallow groundwater seepage from the Sandstone Hill area has continued to intermittently flow into the area of the former Central Ponds. Crystallized residue from evaporated seep water has also been observed on the ground surface near the former ponds. Analytical results from seeping groundwater indicated ammonia at 2,400 mg/L and nitrate at 4,500 mg/L. Analysis of samples of the crystallized residue suggests that it is comprised of ammonium nitrate.

KDHE has determined that the preferred remedial alternative for contaminated seepage in this area is installation of an interception trench with gravity discharge of water to existing ponds in Area B for eventual utilization through land application. The trench will prevent further seepage of nitrogen compounds from the hillside to the surface, and it will thus eliminate a source of

surface soil, surface water, and storm water impacts. Spot removal of impacted soils will be undertaken in the area of and along the service road north of the former pond. The estimated cost is \$53,200.

6.1.1.3 Dam Pond Sump

Current data indicates that storm water runoff in the drainage at the northwest corner of Area A typically contains 100 to 700 mg/L nitrate. Water is currently diverted into a pipe which leads to the Krehbiel Pond in Area B. From there, water is pumped to the West Extension Pond and the West Effluent Pond. When the West Effluent Pond is taken out of service, modifications will be made to capture the water diverted by the Dam Pond for land application. It is anticipated that the capture of surface water in this drainage will continue until soil remediation is completed in the Sandstone Hill/Condensate Pond area.

Storm water runoff to the Dam Pond will be improved by the remedial action carried out in the Sandstone Hill/Condensate Pond area. Therefore, no new remedial action is recommended for surface water in the Dam Pond area. Because impacted shallow groundwater may still create high nitrate levels in the drainage surface water, the Dam Pond should be left in place and maintained in functioning condition. KDHE has determined that modifications will be made to capture the water from the Dam Pond for land application from the ASTs rather than diversion to the Area B ponds. The estimated cost for installing the sump, pump, piping, and providing electrical service for the pump is \$51,550.

6.1.2 Land Application Program

The existing land application program is important for management of fertilizer-contaminated water generated by the groundwater containment system. Land application or some other disposal method will be required as long as this groundwater containment system is operating. The volume of water to be land applied is expected to increase initially because of the increased collection of storm water runoff and collection of groundwater seepage. The volume of storm water collected for land application is anticipated to decline over time as the storm water quality improves. It is highly likely that a point in time will be reached when the land application for beneficial use of the nitrogen compounds in the water will no longer be economically feasible due to lower nitrate concentrations and the resultant increase in water volumes required to deliver the desired mass of nitrogen.

The estimated long-term costs are \$50,100 annually. The system is estimated to generate a volume of 24 million gallons per year. The estimated long-term costs for periodic maintenance activities, including final decommissioning, are estimated at \$575,600. A detailed breakdown of the activities and costs are provided in the RAP.

6.1.3 Land Use Restrictions

The KDHE has determined that LURs are a preferred remedial alternative to control certain activities and land uses in order to protect human health and the environment and ensure proper management of contaminated soil and groundwater. A soil management plan will be developed and available to future users of the property to provide guidance in the handling and movement

of potentially contaminated soil. The Trustee will apply to KDHE's Environmental Use Control Program for LURs.

6.1.3.1 Part of Area F – Southeast Site Area

No additional remedial action was evaluated for the south and eastern two-thirds of Area F as the contamination is limited and seems to be confined to areas of buried material. KDHE has determined that the proposed remedial alternative of no additional action is acceptable, with the exception of existing LURs for areas of buried material and Site-wide LURs. The northwestern and western portions comprising 22 acres in Area F will require specific LURs addressing future excavation and management of soil and buried material in addition to Site-wide LURs.

It has been demonstrated through long-term monitoring and site characterization activities that the groundwater in Area F will ultimately migrate to the north end of the Site and be captured by the existing groundwater containment system. The area will also fall under the Site-wide LUR which will prohibit the installation of water wells on the Site and limit residential zoning at the Site.

6.1.3.2 Area D – Paint Shop Area, Boiler Furnace/Fuel Oil Storage Area, Old Ammonia Plant, Ammonia Production Primary Reformer Area, Nitric Acid Area

KDHE has determined that the proposed remedial alternative of no additional remedial action is acceptable for these areas based on the limited magnitude and extent of contamination in surface and subsurface soils and the lack of groundwater. Potential exposures to contamination in soils will be managed using LURs.

6.1.3.3 Area D – Urea #2 Area

Surface Soils

Urea #2 Area consists of approximately 3.2 acres of surface soils with a volume of 10,500 cubic yards of affected soil in the upper two feet of the surface. KDHE has determined that the preferred remedial alternative for nitrogen impacts in surface soils is to maintain existing pavement in its current condition and continue current surface water runoff management activities. Nitrogen concentrations are expected to continue to decrease by natural processes and percolation of water through the subsurface. LURs would be needed to:

- a) prevent removal or disturbance of any pavement or impermeable surface or require that they be replaced;
- b) require proper management/disposal of soils excavated for redevelopment purposes; and
- c) require repair of incidental damage or weathering of pavement.

Future redevelopment of the area would be subject to these restrictions or to redevelopment of alternative methods for management or remediation of contaminated soil. This remedy was selected based on the high cost of the other alternatives and the Site's demonstrated ability to meet surface water discharge limits under the current plant configuration and water management programs. The estimated cost for this remedy is \$90,000 during the 30-year period.

Subsurface Soils

Concentrations of total nitrogen above RSK goals are present in subsurface soils within the central portion of the Urea Plant and the south side of the Urea Warehouse. Highest concentrations were generally found between the Urea Plant Production Area and the Urea Vault. The waste disposal area identified as the Original Landfill is located in the vicinity of the Urea Plant and Urea Vault.

Impacted subsurface soils cover approximately 4.4 acres within the central portion of the Urea Plant and Bulk Warehouse. The depth of impacted soil above the RSK goal extends to the bedrock surface (up to 27 feet below grade) within the central portion of the Urea Plant and to 9 feet below grade within the northeast portion of the Ammonia Plant, located south of the Urea Plant. Approximately 77,700 cubic yards of impacted subsurface soil (including the waste contained in the Original Landfill) are estimated beneath the Urea Plant.

KDHE has determined that the preferred remedial option for nitrogen impacts in the subsurface soils based on current Site use is to use the same LURs identified for the surface soils. The selected remedial alternative for subsurface soils within the urea and ammonia plants is based on the following premises:

- Potential exposures to nitrate- and ammonia-contaminated soils can be prevented with LURs.
- Impacted shallow groundwater in bedrock and overburden units is contained within the Site and is captured by the existing groundwater control system. Subsurface soils will not come into contact with surface water or storm water runoff and will not create an off-site transport problem.

6.1.3.4 Area A – Northeast Production and Bag Warehouse Areas

The nitrogen impacts in the soil in this area are likely the major contributor to the observed storm water runoff impacts in the Area B ponds and shallow groundwater impacts observed in the groundwater interceptor trench and French drain systems.

Surface Soils

Surface soil above the RSK goal for nitrate plus ammonia covers an area of approximately 25.4 acres. While approximately 82,000 cubic yards of impacted surface soil are estimated for the evaluation, much of the affected surface soil area is covered by gravel or concrete pavement.

KDHE has determined that the preferred remedial alternative is to take no additional action, maintain existing pavement, and continue current surface water runoff management activities. Nitrogen concentrations would continue to decrease by natural processes and percolation of water through the subsurface. LURs will be needed to:

- a) prevent removal or disturbance of any existing pavement or impermeable surface or require that they be replaced,
- b) require proper management/disposal of soils excavated for redevelopment purposes, and

- c) require repair of incidental damage or weathering of pavement.

Future redevelopment of the area would be subject to these restrictions or to development of alternative methods for management or remediation of contaminated soil. No additional cost is anticipated beyond what is included under the storm water operation and maintenance budget detailed in the RAP.

Subsurface Soils

Subsurface soil above the RSK goal for nitrate plus ammonia covers approximately 28.0 acres, encompassing more area north of the Bag Warehouse and east of the nitrate warehouse. Impacts of total nitrogen in excess of the RSK goal extend to bedrock in many places and to depths up to 31 feet bgs. The highest concentrations were generally found in the areas between the former nitrate plants and three former nitrate warehouses. Using an estimated average impacted subsurface soil thickness of 20 feet across the area of interest; the calculated volume of impacted subsurface soil is approximately 908,000 cubic yards.

KDHE has determined that the preferred remedial alternative is to use the same LURs identified for the surface soils. Remediation of subsurface soils would likely be infeasible given the depth, distribution, and low permeability of these sediments. Potential exposure to subsurface nitrate and ammonia impacts can be prevented by LURs. Subsurface soil impact to shallow groundwater will be contained within the Site or captured at the Site boundary by the existing groundwater control system (interceptor trenches and pumping wells). No additional cost is anticipated beyond continued operation of the groundwater system.

6.1.3.5 Groundwater-Contaminated Areas Recommended for LUR-Only Action

6.1.3.5.1 Area A – Northeast Production Area

Sampling of monitoring wells during the Site Characterization demonstrated that nitrate concentrations up to 3,820 mg/L and ammonia concentrations up to 2,740 mg/L are present in the silty clay groundwater unit beneath the Northeast Production Area. A French drain system constructed for shallow groundwater interception exists along the north edge of the Site. This drain system intercepts shallow groundwater migrating from the Northeast Production Area before it reaches the Kansas River aquifer.

The selected remedial alternative for shallow groundwater in the area is based on the following premises for Area A:

- Shallow groundwater in the overburden and bedrock will not produce a sustainable yield of groundwater.
- Site-wide shallow groundwater flow is toward the north and exits the Site along the north property boundary.
- Existing groundwater interception systems are effective in preventing migration of shallow groundwater to the alluvial aquifer beneath the floodplain.

KDHE has determined that the preferred remedial alternative is the continued operation, maintenance, and monitoring of the existing interceptor trenches, French drain, and pumping wells. Shallow groundwater migrates under natural groundwater flow conditions to the existing interceptor trenches and French drain system. Intercepted groundwater is pumped to ASTs for future land application. Further protection against exposure to impacted groundwater will be accomplished by the establishment of Site-wide LURs which will prevent consumption of contaminated groundwater. No additional cost is anticipated beyond the continued operation of groundwater system.

6.1.3.5.2 Area A - Sandstone Hill Shallow Groundwater

Ponds used for the storage of concentrated ammonium nitrate water formerly existed on the west half of Area A in the approximate location of the existing 6,000,000-gallon AST (formerly used to store UAN; currently used to store land application water). Before the early 1970's, the area immediately west of the existing AST was the site of several terraced evaporation ponds, referred to as the Concentrate Ponds. The former Concentrate Ponds held process waste streams and storm water runoff from the urea production and ammonium nitrate areas. These ponds were also temporarily used to store UAN, and a smaller pond was used to store neutralizer condensate. The ponds were removed in 1988. Soil beneath these ponds was contaminated and subsurface soil contamination is still present in this area. Soil sample concentrations that exceeded the RSK goal for ammonia plus nitrate cover an area of approximately 11.2 acres at an average depth of 6.2 feet. The calculated volume of impacted surface and subsurface soils in the area is approximately 111,700 cubic yards, based on site characterization data (36,000 cubic yards of surface soils; 75,700 cubic yards of subsurface soil).

Along the north side of Sandstone Hill, two shallow groundwater interceptor trenches with sumps intercept shallow groundwater migrating from the northeast side of Sandstone Hill and the production areas on the east flank of Sandstone Hill. Shallow groundwater also exits the Sandstone Hill through surface seeps, which drain as surface water from the Hill.

KDHE has determined that the preferred remedial alternative is maintaining the existing groundwater interception at the north end of the Site. Groundwater detected in the overburden and shallow bedrock of Area A migrates downgradient toward the north and northeast. However, the existing groundwater containment system of interceptor trenches, French drain, and pumping wells prevents migration into the alluvial aquifer system associated with the floodplain of the Kansas River. The enhancement of the groundwater containment system through installation of the Central Ponds Trench will help control the migration of groundwater seeping from the south side of Sandstone Hill (see Section 6.1.1.2). Further protection against exposure to impacted groundwater will be accomplished by the establishment of Site-wide LURs. No additional cost is anticipated beyond the continued operation of groundwater system.

6.1.3.5.3 Area D – Operations Area

Shallow groundwater was encountered in the overburden and bedrock during the Site Characterization investigation conducted at the Urea and Nitric Acid Plants. Shallow groundwater was not encountered at the Ammonia Plant. Analyses of the shallow groundwater encountered at the Urea Plant and Nitric Acid Plant indicated nitrate and ammonia

concentrations above RSK goals. Shallow groundwater within Area D eventually migrates to the north and is intercepted by a French drain system constructed along the northern edge of the Site. This drain system intercepts shallow groundwater before it reaches the alluvial aquifer beneath the Kansas River floodplain.

The preferred remedial alternative for shallow groundwater in the area was selected based on the following premises:

- Site-wide shallow groundwater flow is toward the north and exits the Site along the north property boundary.
- The existing groundwater interception system is effective in preventing migration of shallow groundwater to the alluvial aquifer beneath the floodplain.

KDHE has determined that the preferred remedial alternative is the continued operation, maintenance, and monitoring of the existing interceptor trenches, French drain, and pumping wells. Shallow groundwater is contained within silty clay sediments and is of limited quantity and quality. The limited quantities of shallow groundwater which eventually migrate under natural flow conditions are captured by the existing interceptor trenches and French drain system. Intercepted groundwater is pumped to an AST pending land application. Further protection against exposure to impacted groundwater will be accomplished by the establishment of Site-wide LURs. No additional cost is anticipated beyond the continued operation of groundwater system.

6.1.4 CRS Unit Monitoring and Closure

Since cleanup activities began in the CRS area, chromium concentrations in groundwater have decreased to acceptable levels. The CRS continues to be subject to the Post-Closure Permit pending return of pH conditions in the groundwater to between 6 and 9. The revised Post-Closure monitoring and reporting requirements for the CRS, as approved by KDHE, include semi-annual sampling of all monitoring wells associated with the CRS and the drainage trench discharge. Samples will be analyzed for pH only. Semi-annual data submittals will follow each semi-annual event and be complemented with the comprehensive annual report. In addition to the analytical costs, the annual Hazardous Waste Monitoring Fee must also be paid for the duration of the Post-Closure Permit. Costs for the operation of this area have been estimated at \$216,000.

6.2 REDEVELOPMENT ACTIONS – SURFACE WATER MANAGEMENT

6.2.1 Storm Water Management and NPDES Permit Monitoring Program

Storm water management and monitoring is an important aspect of the overall management of environmental issues at the Site. Storm water exiting the Site is currently discharged through on-site ditches and ponds to the Kansas River. This also includes storm water coming on the Site

from the south, including runoff from Highway K-10 as well as from land south of Highway K-10.

The only area of the Site where storm water has been shown to be impacted significantly by nitrogen compounds is in Area A (Sandstone Hill) at the north end of the Site. Nitrogen-impacted surface soils and nitrogen-impacted groundwater that appears at the surface as seeps in Area A continue to impact storm water. Storm water data from March 2006 through December 2007 indicates nitrate-nitrogen concentrations ranged from 11 mg/l to 248 mg/L, with an average concentration of 115 mg/L. This range depends on the specific area of runoff, frequency, intensity, and duration of the event, and the path the runoff follows.

The major components of the proposed storm water management system are the desludging of the East and West Effluent Ponds, and the construction of a new storm water drainage ditch, berm, weir structure, and detention basin, using a pump to facilitate drainage from the basin. Once desludged, the East and West Effluent Ponds will be combined into the new detention basin.

It will be necessary to continue to manage and monitor storm water discharge from the Site until the East and West Effluent Ponds are desludged and the new storm water drainage ditch is constructed and placed into operation as discussed in Section 6.2.2.2 of this document. Because these activities are considered to be associated with future redevelopment of the Site, it has been assumed that they will not be completed for a period of at least five years to allow for a Site redevelopment plan to be prepared and evaluated against the conceptual storm water management structure and design. Therefore, storm water monitoring and NPDES permit monitoring as outlined in the Storm Water Management Plan (SMP) submitted to KDHE in 2006 will be required for a period of approximately eight years. This monitoring consists of sampling storm water runoff during storm events and the analysis of the samples for ammonia-nitrogen and nitrate-nitrogen. The purpose of the sampling and analysis is to determine the impact to storm water from specific areas of the Site and to monitor the effectiveness of interim remedial actions taken.

Storm water will continue to be discharged to the Kansas River through the NPDES-permitted outfall. Storm water with concentrations of nitrogen compounds above NPDES limits, primarily from Area A, will be segregated and collected in the Overflow Pond for future use in the land application program after the new storm water drainage ditch and detention basin are constructed and the NPDES permit is no longer in place. Once the new storm water drainage ditch and detention basin are constructed and, as a result of the segregation of impacted storm water for use in the land application program, storm water monitoring should no longer be required.

6.2.2 Surface Water Management Infrastructure

The desludging of the East and West Effluent Ponds and the construction of the new storm water drainage ditch are not anticipated to occur until a redevelopment plan for the Site has been prepared. The intent is to allow evaluation of the storm water management requirements for the redevelopment against the conceptual designs of the new storm water drainage ditch and detention basin to ensure that the structure is sufficient to meet the needs of the redevelopment.

However, if a redevelopment plan has not been prepared within five years, these activities will be completed and funded from the Administrative Trust.

6.2.2.1 East and West Effluent Pond Sediments Removal

To facilitate the construction of the new storm water drainage structure, which will use the East and West Effluent Ponds as a detention basin, the accumulated sediments must be removed from these ponds. Before removing the sediments from the ponds, it will be necessary to remove the standing water in the West Effluent, East Effluent, West Lime, East Lime, and Rundown Ponds. During dewatering activities, storm water runoff from non-impacted areas of the Site as well as runoff coming from areas south of the Site will be directed to the effluent ditch. Storm water runoff from impacted areas of the Site will be directed to the Overflow Pond. Water from the East Lime, West Lime, and Rundown Ponds will continue to be directed to the Overflow Pond as needed until they are closed and capped.

The West Effluent Pond sediments, approximately four feet deep, and the East Effluent Pond sediments, approximately five feet deep, will be removed to contact with the underlying native clay. The upper six inches of the native clay will also be removed. An estimated 43,000 cubic yards and 31,300 cubic yards of material (including six inches of native clay base) will be removed from the West Effluent Pond and East Effluent Pond, respectively, and placed in the consolidation ponds.

After removal, samples of the material remaining in the base of the pond will be collected for analysis of nitrogen compounds (nitrate and ammonia), chromium, and arsenic. Once it has been determined that removal of additional pond base material is not warranted or feasible, the ponds will be restored and become part of the detention basin for the new storm water drainage ditch.

6.2.2.2 Storm Water Management Infrastructure- New Storm Water Drainage Ditch

As a result of the pond closure activities discussed above, a new method for managing non-impacted storm water runoff through the Site is required. Management of non-impacted storm water runoff will need be accomplished through the construction of a new storm water drainage structure. The new storm water drainage structure would be an extension of the existing main storm water drainage ditch that runs south to north through the Site.

KDHE has developed preliminary plans for the construction of a drainage ditch, berm, weir structure, and detention basin using a pump to facilitate drainage from the detention basin. The construction of the new storm water drainage structure could begin following the removal of sediments from the West Effluent Pond. Construction of the drainage structure would be performed in conjunction with sediment removal from the East Effluent Pond. The new drainage structure must be completed and operational before the final closure activities of the West Lime, Rundown, and East Lime Ponds are completed as current by-pass ditch will be eliminated as part of those actions.

Upon completion, the non-impacted storm water from areas south of the Site as well as non-impacted storm water runoff from the Site would be directed through the main storm water ditch, which includes the newly constructed storm water drainage structure in the western portion

of the former West Effluent Pond. Storm water flowing through the Site would exit the Site with ultimate discharge to the Kansas River.

It is anticipated that construction of the new storm water drainage ditch will not be initiated until it has been determined how the Site will be redeveloped. If a redevelopment plan is not available after a period of five years, KDHE will proceed with the construction of the storm water drainage ditch using Administrative Trust funds. The estimated cost is \$687,200, which includes 26 years of operation and maintenance of the pump at \$6,000 per year for 30 years.

6.3 SECONDARY REMEDIAL ACTIONS

At the direction of KDHE, the primary remedial actions discussed in Section 6.1 will be completed using the limited Remediation Trust funds, and activities associated with Storm Water Management will be addressed within the limitations of the Administrative Trust funding. However, other remedial activities have been identified as needed to enhance and expedite the remediation of the Site. KDHE has prioritized the order of implementation of remedies recommended for the Site based on the limitations of the Trust funding. The secondary remedial actions discussed here will be required by KDHE and will be completed either through any remaining funding from the Remediation or Administrative Trusts, through financial assurances obtained by the purchaser of the Site, and/or through funds generated by redevelopment of areas of the Site.

6.3.1 Area A – UAN Storage Area (Sandstone Hill) Soils

Soils in this area with concentrations of ammonia plus nitrate above RSK goals encompasses approximately 11.2 acres at an average depth of 6.2 feet. The depth of impact above the RSK goal across the area ranges from 3.5 to 11.5 feet below grade. Remediation of both surface and subsurface soils containing nitrate or ammonia concentrations above RSK goals is considered in order to mitigate impact to shallow groundwater in the overburden and bedrock and mitigate impact to surface water exiting the Site.

The proposed remedial alternatives for soils were based on the following premises:

- Surface soils may represent a health risk and a risk to degradation of surface water and groundwater.
- Subsurface soils may represent a health risk and a risk to degradation of groundwater.
- Shallow groundwater in bedrock and overburden units eventually migrates northward and exits the Site along the north boundary, where it is captured by the existing groundwater control system.

KDHE has determined that the preferred remedial alternative is limited excavation of surface soils with nitrate plus ammonia concentrations greater than 1,000 mg/kg. This remedy is the least costly option, aside from taking no additional action, and was selected based on anticipated benefits to the Site, including:

- Storm water runoff from Sandstone Hill, the area of highest storm water impact on the Site, will be improved.
- Sufficient capacity is available in Area B ponds for the limited quantity of soil, making on-site disposal possible, whereas full excavation of all impacted soils would make on-site disposal problematic.
- Limited excavation can be backfilled with on-site borrow materials, reducing costs of remediation.
- Soil removal can be easily implemented and does not require further engineering design or study.

Reduction of surface nitrogen concentrations by this method is expected to be immediate. Subsurface reductions in nitrogen will occur by long-term infiltration of water and migration of nitrogen compounds through groundwater seeps. Appropriate LURs would be placed on this area of the Site. Estimated cost is \$281,550 based on 13,500 cubic yards of soil excavated over 4.2 acres.

6.3.2 Central Ponds Soils

During the interim measures performed in May and June 2006, sediments impacted by nitrogen compounds were removed from the area of the Central Ponds and placed in the East Lime Pond. The Central Ponds were then removed and the area backfilled and graded to allow drainage.

Since completion of the interim measures, the surface soils in the area of the former Central Ponds have been impacted by nitrogen compounds from groundwater that surfaces along the southern portion of Sandstone Hill from storm water runoff also originating from the Sandstone Hill. Impacts to the surface soils in this area are evidenced by crystallized residue from evaporated seep water on the ground surface. Sampling of the seeping groundwater indicated concentrations of ammonia at 2,400 mg/L and nitrate at 4,500 mg/L.

As part of the primary remedial actions, an interceptor trench will be installed immediately upgradient of the former Central Ponds to capture the seeping groundwater and direct it to the land application program. Following the installation of the interceptor trench, the surface soils in the area of the former Central Ponds will be excavated and transported to the Area B ponds for disposal. Approximately 2,500 cubic yards of soil are anticipated to be removed from approximately 0.5 acres to a depth of three feet to improve the storm water runoff quality. Following excavation the area will be backfilled, graded, and seeded with vegetation. The area will fall under the Site-wide LURs. Because of the small volume of soil estimated to be involved, this was the only remedial alternative evaluated. The estimated cost to complete this remedial alternative is \$52,800.

6.3.3 Dam Pond Sediments

Surface soil samples were collected from the drainage rills and from the perimeter of the Bag Warehouse during the Site Characterization investigation. No unusually high concentrations of nitrate or ammonia were observed at that time. However, sediments in the pond have been impacted by nitrate and ammonia in storm water runoff from Sandstone Hill. Concentrations of ammonia-nitrogen and nitrate-nitrite nitrogen were detected up to 826 mg/kg and 283 mg/kg, respectively. The sediments have been removed from the pond and placed outside the dam.

Because of the small volume of sediments estimated to be involved, only one remedial alternative was evaluated. KDHE has determined that excavating the sediments within the footprint of the pond (estimated to be approximately 90 feet by 50 feet) to an approximate depth of two feet and transported to the Area B ponds for disposal is an acceptable remedial alternative. An estimated 350 cubic yards of sediment will be removed. LURs will be needed on the area of the Dam Pond to protect the pond from erosion, removal, or bypass.

The Dam Pond serves an important function in protecting the quality of surface water exiting the Site. Therefore, the pond will be left in place and maintained until surface water runoff from Sandstone Hill can be allowed to discharge directly from the Site. It is not anticipated that additional sediment removal actions in the future will be required within the Dam Pond area. As Site conditions are expected to improve over time, future sediments accumulated within the Dam Pond are not anticipated to have significant concentrations of nitrate and ammonia. The estimated cost to complete this remedial alternative is \$6,000.

6.3.4 Krehbiel and West Ponds

As a result of the implementation of the RAP strategies to minimize storm water contacting impacted surface soils, the quality of storm water currently routed through the West Pond and Krehbiel Pond will improve. When it is no longer necessary to contain this water for use in the land application program, the storm water can be directed to the main effluent ditch. Monitoring of the storm water currently routed through these two ponds will be performed to determine when quality of the storm water is acceptable for direct discharge.

Once the quality of storm water runoff is acceptable for direct discharge, the sump and piping installed in the West Pond will be removed and the existing dike between the West Pond and Krehbiel Pond will be removed. The sump and pump located in Krehbiel Pond will also be removed. In order to direct the water flowing through these two ponds to the main effluent ditch, the existing overflow structure located at the west end of Krehbiel Pond will be used.

The base of both ponds will be graded to direct storm water flow to the overflow structure at the west end of Krehbiel Pond. Material from the removed dike between the two ponds will be used to facilitate grading. As impacted sediments were previously removed from these two ponds, it is not anticipated that additional sediment removal will be performed. The estimated cost for directing storm water flow through West Pond and Krehbiel Pond to direct discharge to the main effluent ditch is \$30,000.

6.3.5 Area B Ponds

Interim remedial measures have been performed in Krehbiel Pond, West Pond, and the Overflow Pond as previously discussed in Section 4 of this document. This section addresses remedial measures for the remaining primary ponds.

Based on Site Characterization activities described in Section 3 of this document, nitrate and ammonia were detected in sediments accumulated in these ponds with concentrations of ammonia as high as 23,700 mg/kg and nitrate concentrations as high as 10,900 mg/kg. Of the metals analyzed, only arsenic was detected above non-residential RSK goals at one location in the Area B pond sediments.

These sediments and, potentially, the upper portion of the native clay pond bases immediately underlying the sediments were identified as a primary source area of nitrogen compounds. Addressing these impacted materials would be required before closure of the ponds could be accomplished and to assist in the long-term mitigation of impacts to groundwater from the nitrogen compounds leaching from the material. A total of approximately 245,000 cubic yards of contaminated sediment are estimated to be present in the ponds.

KDHE has determined that the preferred remedial alternative is removal of sediments from the West Extension, West Effluent, and East Effluent Ponds; consolidation in the West Lime, Rundown, and East Lime Ponds; and capping with an 18-inch soil cover and seeded with deep-rooted vegetation. The estimated cost is \$1,912,500.

6.3.5.1 Sediment Stabilization

During the sediment removal activities performed in the Overflow Pond as discussed in Section 4.2.2 of this document, samples of the lime sludge and sediments in the West Lime, Rundown, and East Lime Ponds were collected for one-dimensional consolidation testing to determine the estimated rate and amount of settlement that could occur when the material was loaded with the sediments removed from the West Extension, West Effluent, and East Effluent Ponds. The results of the testing indicate the existing lime sludge would undergo substantial consolidation and settlement upon loading with the sediments, cap, and cover.

KDHE has determined that the preferred remedial alternative is no stabilization of the sediment in the West Lime, Rundown, and East Lime Ponds, which will result in maintenance of the cap/cover over a thirty-year period. Major maintenance events will be performed the first two years to restore the grade as a result of the natural settlement of these materials. Minor maintenance will be performed for the following eight years, and general maintenance will be performed for the remaining 20 years. This provides for cap maintenance from the final closure of the ponds for a period of 30 years. Cap maintenance activities will be scheduled in the late fall of each year to provide adequate time for vegetation to become established. Total cost is estimated at \$826,000.

LURs would be required to limit the type of construction on top of the ponds without the performance of a geotechnical analysis and, as necessary, material augmentation by the

developer. If the geotechnical analysis indicates sufficient support for building structures, then slab-on-grade construction will be allowed. No subsurface excavation will be allowed.

6.3.6 Area A Soils

Soils impacted with nitrogen compounds are present in the Northeast Production Area. No action with LURs was the preferred remedial option for these soils. However, as this area has good redevelopment potential, an allowance has been made for the management of impacted soils that may be encountered during the installation of subsurface utilities in this area. An estimated 5,000 cubic yards of impacted soil have been included in the allowance, which includes excavation of the impacted soil with transportation to the northern ponds for disposal. Backfill is not included as it is assumed backfilling will already be included with the redevelopment activity. The estimated cost associated with the excavation and transportation of 5,000 cubic yards of impacted soil to the northern ponds is \$46,750.

6.3.7 Area D Soils

Soils impacted with nitrogen compounds are present in the vicinity of Original Landfill and the #2 Urea Plant. No action with LURs was the preferred remedial option for these soils. However, as this area has good redevelopment potential, an allowance has been made for the management of impacted soils that may be encountered during the installation of subsurface utilities in this area. An estimated 10,000 cubic yards of impacted soil have been included in the allowance, which includes excavation of the impacted soil with transportation to the northern ponds for disposal. Backfill is not included as it is assumed backfilling will already be included with the redevelopment activity. The estimated cost associated with the excavation and transportation of 10,000 cubic yards of impacted soil to the northern ponds is \$93,500.

6.3.8 Production Well Plugging

During the operational period of the Site, seven production water wells, located east of the Site, were used to provide process water to the Site. These seven wells are currently not in use. It is anticipated that these wells will be sold with the Site or will be sold to another third party. However, in the event these wells are not sold, they will need to be properly plugged and abandoned. The estimated cost associated with the proper plugging and abandonment of these seven wells is \$36,400.

7.0 SUMMARY

KDHE's proposed remedy for the former Farmland Industries Nitrogen Plant Site consists of the following elements:

- Continued operation of the groundwater containment system;
- Addition of a new groundwater recovery well as a supplement to the existing groundwater containment system;
- Construction of a groundwater interceptor trench near the Central Ponds area;
- Installation of a sump to capture fertilizer-contaminated water in the Dam Pond for land application;
- Ongoing monitoring of groundwater on- and off-site to ensure the effectiveness of the combined groundwater containment systems;
- Reclamation of fertilizer-contaminated groundwater and surface water through land application;
- Ongoing maintenance of current surface cover in certain areas of the Site to protect surface water and groundwater quality;
- Ongoing compliance with the Post-Closure Care requirements for the closed Chrome Reduction System unit;
- Desludging of the East and West Effluent Ponds to allow the eventual reconfiguration of clean storm water drainage through the Site until storm water can be routed through the Site without becoming contaminated;
- Ongoing monitoring of surface water quality for the National Pollutant Discharge Elimination System permit and the Storm Water Management Plan;
- Limited excavation of fertilizer-contaminated soil on the Sandstone Hill and in the Central Ponds area;
- Excavation of fertilizer-contaminated sediments from the West Extension, West Effluent, East Effluent, and Dam Ponds, and consolidation and capping of those sediments in the West Lime, Rundown, and East Lime Ponds;
- Contingency removal of fertilizer-contaminated soil areas in the Northeast Production Area and the #2 Urea Plant area to facilitate Site redevelopment;
- Clean-out of the Imhoff tank, flushing of the dewater/pump station, and plugging of sewer lines;
- Contingency plugging of facility production wells if not re-used; and,
- Application of various land use restrictions across the Site to prevent exposures and ensure proper management of contaminated water, sediments, and soil;

In summary, the proposal includes a combination of specific cleanup actions in portions of the Site along with use controls to prevent exposure that, with time, will attain the identified Remedial Action Objectives for the project. In addition, the proposed list of activities will provide overall protection of human health and the environment while balancing costs within the limitations of the remediation and administrative trust funds for the Site. KDHE anticipates the proposed elements will be implemented incrementally over time due to the financial limitations of the Trust and the absence of a viable responsible party following the bankruptcy dissolution of Farmland Industries. KDHE encourages the sale and redevelopment of the Site, and KDHE will

consider alternative Site management and cleanup approaches proposed by any prospective purchaser, subject to KDHE's review and approval.

8.0 COMMUNITY INVOLVEMENT

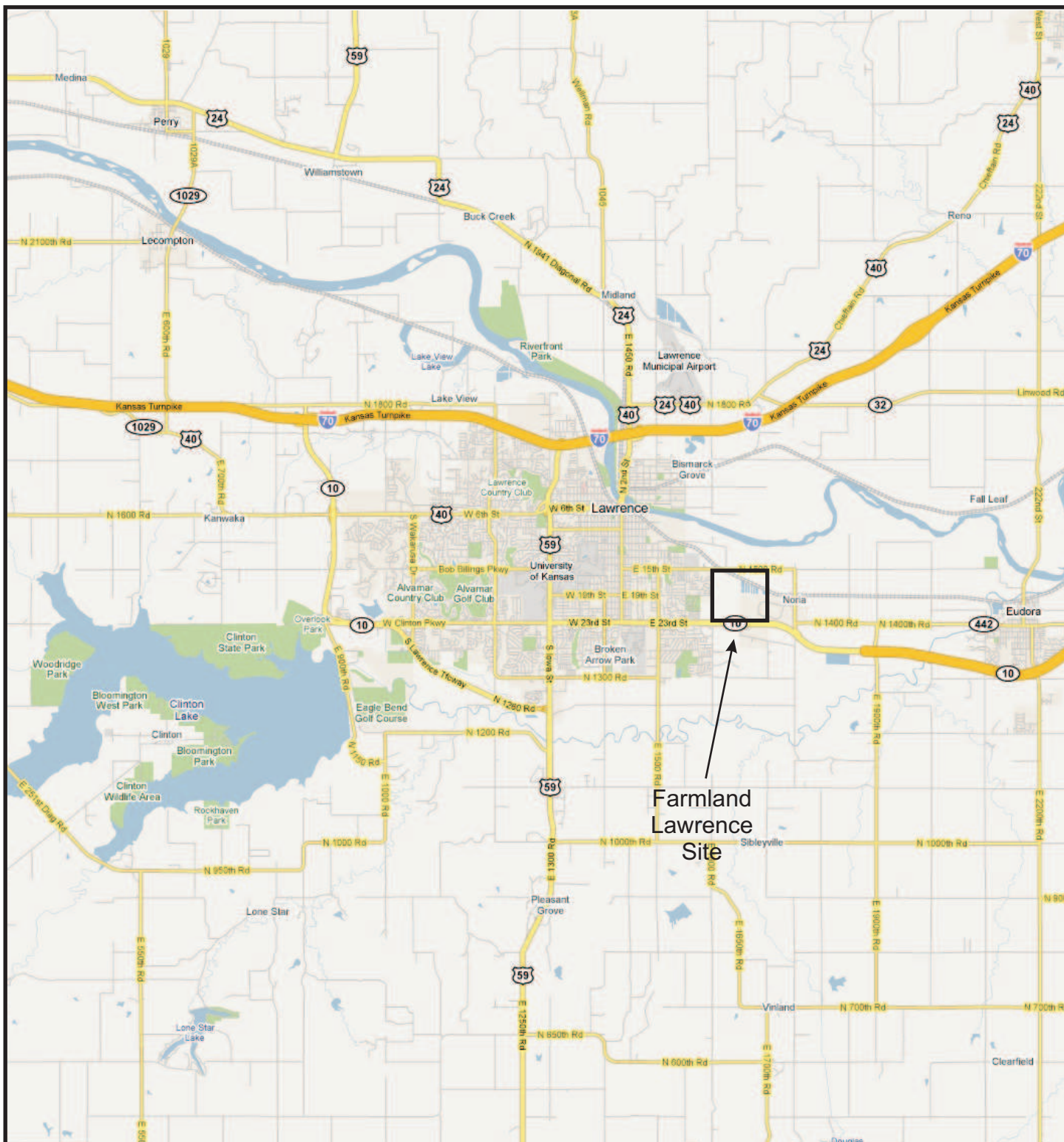
KDHE encourages public input and comment. Public notice of the availability of the draft Corrective Action Decision and information for the public meeting will be published in the *Lawrence Journal World*.

KDHE will select a final remedy after reviewing and considering all information submitted during the 30-day public comment period. KDHE may modify the preferred remedy based on new information or public comments. The public is encouraged to review and comment on the preferred remedy presented in this draft CAD. KDHE will hold a public availability meeting during the public comment period to present information regarding the preferred remedy and solicit public participation. Notice of the public availability meeting will be published in the *Lawrence Journal World*. The public may also provide comments on the draft CAD during the 30-day public comment period. Written comments must be postmarked by November 25, 2009 and mailed to the name and address specified below:

Kansas Department of Health and Environment
Bureau of Environmental Remediation
CONTACT: Pamela Green, Project Manager
1000 SW Jackson St., Suite 410
Topeka, Kansas 66612-1367

Comments on the draft CAD may also be submitted to KDHE by electronic mail at pgreen@kdheks.gov. Comments sent by electronic mail must be received by KDHE by 5:00 p.m. on November 25, 2009.

All comments that are received by KDHE prior to the end of the public comment period, either verbally or in writing, will be addressed by KDHE in the Response to Comments Summary Section of the Final Corrective Action Decision.



Farmland
Lawrence
Site

FIGURE 1

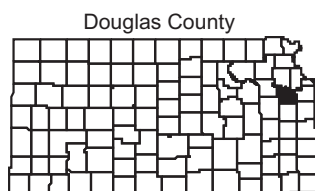
Site Location Map
Former Farmland Industries
Nitrogen Plant
Lawrence, Kansas



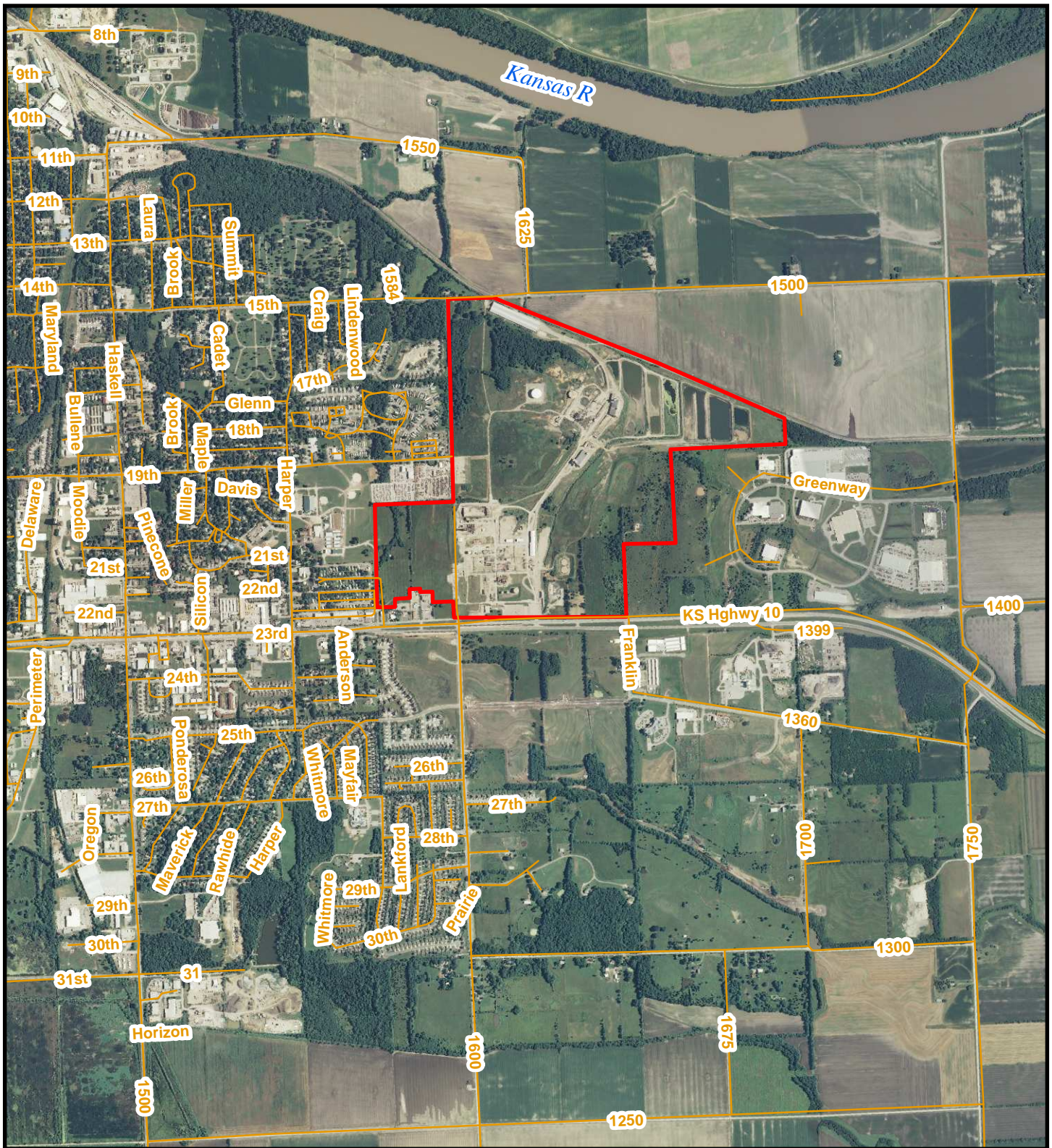
Map prepared by KDHE



Scale: 0 2 4
Scale in Miles



Project Manager: PG Drawn by: PBJ



0 1,000 2,000 4,000
Feet



Map Prepared by KDHE

LEGEND

- Local Roads
- Property Boundary

Figure 2

Property Boundary Map
Former Farmland Industries
Nitrogen Plant
Lawrence, Kansas

